#### OPERATIONAL TIPS

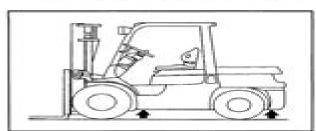
- 1. Safe operation
  - After jacking up, always support with wooden blocks or rigid stands.
  - (2) When hoisting the vehicle or its heavy component, use wire rope(s) with a sufficient reserve in load capacity.
  - (3) Always disconnect the battery terminal before the inspection or servicing of electrical parts.
- Tactful operation
  - (1) Prepare the mechanic tools, necessary measuring instruments (circuit tester, megger, oil pressure gauge, etc.) and SSTs before starting operation.
  - (2) Before disconnecting wiring, always check the cable color and wiring state.
  - (3) When overhauling functional parts, complicated portions or related mechanisms, arrange the parts neatly to prevent confusion.
  - (4) When disassembling and inspecting such a precision part as the control valve, use clean tools and operate in a clean location.
  - (5) Follow the described procedures for disassembly, inspection and reassembly.
  - (6) Replace, gaskets, packings and O-rings with new ones each time they are disassembled.
  - (7) Use genuine Toyota parts for replacement.
  - (8) Use specified bolts and nuts. Observe the specified tightening torque at the time of reassembly. Tighten to the center of the specified tightening torque range. If no tightening torque is specified, tighten the bolt or nut according to the standard tightening torque table.
- Grasping the trouble state

When a trouble occurs, do not attempt immediate disassembly or replacement but first check if the trouble requires disassembly or replacement for remedying.

Disposal of waste fluid, etc.

When draining waste fluid from the vehicle, receive it in a container.

If any oil, fuel, coolant, oil filter, battery or other harmful substance is directly discharged or scrapped without permission, it will either adversely affect human health or destroy the environment. Always sort waste fluids, etc. and treat them properly by requesting disposal by specialized companies.



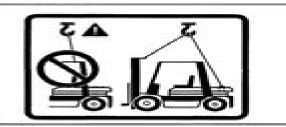
5. Jack up points

Front side:

Jack up at the bottom surface of the frame.

Rear side:

Jack up at the under the counterweight.



#### HOISTING THE VEHICLE

When hoisting the vehicle, sling with wire rope(s) at the mast hook holes and the counterweight hook holes.

# **Toyota Forklift Manual 7fdu45**

Toyota Jidosha Kabushiki Kaisha

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