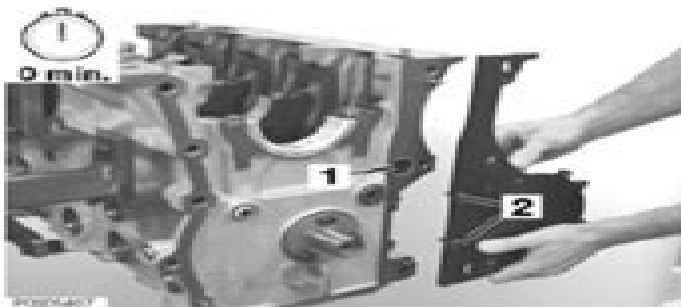




- 4 Install a new O-ring (1). Install the side plate. Take care to ensure that the sealant is not scraped off during installation. Torque the bolts (2) to **25 Nm (18 lbf ft)**.

IMPORTANT!

Torque the bolts immediately after the components are joined.



- 5 Install the idler gear (1), position the washer (2) and tighten the bolt (3) to **25 Nm (18 lbf ft)**.



- 6 Lift the crankshaft into place. Install the main bearing caps. Make sure the bearing shell locking tabs (1) and (2) are aligned as illustrated. The main bearing caps are numbered 1–5 (D4) or 1–7 (D6). Number "1" must be installed furthest forwards (close to the circulation pump).

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LP Steffe

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the 'LP Steffe' text.

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Reviewing **Toyota D4 Workshop Manual**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is really astonishing. Within the pages of "**Toyota D4 Workshop Manual**," an enthralling opus penned by a highly acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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