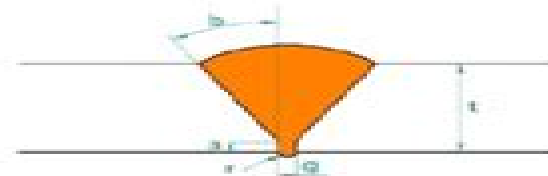


This module uses the method of calculating welding cost recommended by Welding Specialists. Values provided by form on certain inputs are taken from studies conducted by internationally acclaimed institutes.

Calculation No: 2045-WC-003  
Joint Type: Groove  
Joint Detail: V-Groove  
Weld Process: GTAW (root/hoist) + SMAW (fill/cap)  
Welding Method: Manual  
Total Weld Length: 8.625 m  
Joint Thickness: 12.7 mm



Joint Dimensions  
Root Gap (g): 2.4 mm Root Face Height (a): 1.5 mm Groove Angle (θ): 37.5 deg  
Groove Angle (α):    deg Root Penetration (r): 1.6 mm Radius (r1):    mm  
Cap Height (h): 1.5 mm Branch Thickness (tb):    mm Header Thick (th):    mm  
Thickness (ta):    mm

**Consumables:**

Consumable Group: Stainless & High Alloy Steel  
Gas Consumption: 0.33 cu.m/100A.h  
Operator Factor: 30 %

Consumable Spec: ER308L ER308L-17  
Deposition Efficiency: 90 / 90 %  
Deposition Rate: 0.36 / 1.25 kg/hr

**Power Characteristics:**

Cost per KWh: 1 GBP

Welding Voltage: 30 / 30 V  
Welding Current: 200 / 140 A

**Cost Input:**

Consumable Cost Basis: Boiler  
Flux Cost:    GBP/kg  
Gas Cost: 1 GBP/cu.m

Consumable Cost:    /    GBP/kg  
Labor Cost: 30 / 35 GBP/hr  
Trade Name: THERMAJET GE308L / FOX EA54MA

**Estimated Expenditure**

Welding Consumables to be purchased: 0.33 kg / 30-44 kg  
Flux Required: Not Applicable  
Gas Consumption: 5.2 cu.m  
Power Consumption: 26.2 kWh  
Arc time: 0.8 hrs / 8.2 hrs  
Manhours (Time to weld): 4 hrs / 43 hrs

Cost for Consumables: 64.5 GBP  
Cost for Flux: Not Applicable  
Cost for Gas: 5 GBP  
Cost for Power: 26 GBP  
Cost for Labor: 1370 GBP  
Total Cost: 2045 GBP

**Notes:**

Calculation By: Engineering Pulse

Dated: 07-Mar-14

# Welding Estimate Guide

**E.W. McAllister**



## **Welding Estimate Guide:**

**Industrial Piping and Equipment Estimating Manual** Kenneth Storm, 2023-10-17 Industrial Piping and Equipment Estimating Manual Second Edition delivers a comprehensive overview of information that engineers estimators and managers need to develop estimates and create bids Packed with worksheets covering combined and simple cycle power plants refineries compressor stations ethanol hydrogen and biomass plants this reference helps construction engineers and estimators create bids where scope and quantity differences can be identified and project impacts estimated This updated manual provides a comprehensive accurate method for compiling piping and equipment man hour estimates for industrial process plants including Solar Geothermal and Biomass Energy This comprehensive current manual details scopes of work based on process and increased safety in field erection Estimating methods and statistical applications reduce errors for estimators to produce accurate estimates making it an ideal go to reference for estimators engineers and managers with a level of detail and equipment breakdown necessary for today s complex industrial operations Explains estimating methods scopes of work man hour data tables and estimate sheets to produce direct craft man hour estimates RFPs and field change orders Includes scopes of work and man hour data tables for any complexity of design bid and contract Identifies quantity differences using the comparison method to eliminate impacts between proposed and previously installed equipment Represents a broad mix of energy sources including Combined and Simple Cycle Power Plants Refineries Hydrogen Plants Biomass Ethanol and Geothermal Power Plants Compressor Stations and Wastewater Treatment Plants

**Cost Estimating Manual for Pipelines and Marine Structures** John S. Page, 1977-01-01 From the Book Preface This manual has been compiled to provide time frames labor crews and equipment spreads to assist the estimator in capsulizing an estimate for the installation of cross country pipelines marshland pipelines nearshore and surf zone pipelines submerged pipelines wharfs jetties dock facilities single point mooring terminals offshore drilling and production platforms and equipment and appurtenances installed thereon The time frames and labor and equipment spreads which appear throughout this manual are the result of many time and method studies conducted under varied conditions and at locations throughout the world these time frames and labor and equipment spreads reflect a complete unbiased view of all operations involved When one is engaged in compiling an estimate from any information furnished by others as is the case with this manual he should view it in an objective light giving due consideration to the nature of the project at hand and evaluating all items that may affect the productivity of labor and all other elements involved

**Estimating and Costing for the Metal Manufacturing Industries** Robert Creese, M. Adithan, 1992-08-25 This practical reference text provides a thorough overview of cost estimating as applied to various manufacturing industries with special emphasis on metal manufacturing concerns It presents examples and study problems illustrating potential applications and the techniques involved in estimating costs Containing both US and metric units for easy conversion of world wide manufacturing data Estimating and Costing for the Metal

Manufacturing Industries outlines professional societies and publications dealing with cost estimating and cost analysis details the four basic metalworking processes machining casting forming and joining reveals five techniques for capital cost estimating including the new AACE International's Recommended Practice 16R 90 and the new knowledge and experience method discusses the effect of scrap rates and operation costs upon unit costs offers four formula methods for conceptual cost estimating and examines material design cost relationships describes cost indexes cost capacity factors multiple improvement curves and facility cost estimation techniques offers a generalized metal cutting economics model for comparison with traditional economic models and more Estimating and Costing for the Metal Manufacturing Industries serves as an on the job single source reference for cost manufacturing and industrial engineers and as a text for upper level undergraduate graduate and postgraduate students in cost estimating engineering economics and production operations courses A Solutions manual to the end of chapter problems is available free of charge to instructors only Requests for the manual must be made on official school stationery

*Industrial Construction Estimating Manual* Kenneth Storm, 2020-05-27

*Industrial Construction Estimating Manual* focuses on industrial process plants and enables the contractor subcontractor and engineer to use methods models procedures formats and technical data for developing industrial process plant construction estimates The manual begins with an introduction devoted to labor data collection verification of data coding productivity measurement the unit quantity model and computer aided cost estimating It goes on to provide information on construction materials database systems work estimating computer aided estimating detailed labor estimates bid assurance and detailed applications to construction Practical examples based on historical data collected from past installations are also included as well as a detailed glossary Excel and mathematical formulas metric standard conversions area and volume formulas and boiler man hour tables *Industrial Construction Estimating Manual* aids contractors subcontractors and engineers with a balance detailed estimating method using the unit quantity model and is an excellent resource for those involved in engineering technology and construction estimating Provides a detailed estimating method using the unit quantity model to prepare construction estimates Delivers information on construction materials databases labor estimates computer aided estimating bid assurance and applications to construction Utilizes historical data from a database of previous similar work calculates material cost and labor by category and produces both summary and detailed man hour and cost estimates

**Pipeline Rules of Thumb Handbook** E.W. McAllister, 2015-08-03 Now in its sixth edition *Pipeline Rules of Thumb Handbook* has been and continues to be the standard resource for any professional in the pipeline industry A practical and convenient reference it provides quick solutions to the everyday pipeline problems that the pipeline engineer contractor or designer faces *Pipeline Rules of Thumb Handbook* assembles hundreds of shortcuts for pipeline construction design and engineering Workable how to methods handy formulas correlations and curves all come together in this one convenient volume Save valuable time and effort using the thousands of illustrations photographs tables calculations and formulas

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inventory analysis The book also includes fundamental concepts such as cash flow analysis present and future worth analysis and rate of return analysis Related topics such as equipment replacement comparison of alternatives depreciation buy versus make decisions interest factors and equivalence are covered in detail as well Key Features Addresses the costing of manufacturing operations through a step by step problem solving approach Includes traditional engineering topics such as cash flow analysis present worth future worth analysis replacement analysis equivalence and depreciation are addressed in depth as well Offers a variety of solved examples that can be used to develop a thorough understanding of the underlying concept Provides a number of practice problems at the end of each chapter Presents a large number of figures and tables in almost every chapter to assist in visualizing the concept and apply it successfully Production Economics Evaluating Costs of Operations in Manufacturing and Service Industries focuses on rigorous problem solving Each topic is presented succinctly along with numerous solved examples along with a large number of end of chapter practice problems where applicable

**Manufacturing Planning and Estimating Handbook** American Society of Tool and Manufacturing Engineers,1963

**JATC Handbook** United States. Bureau of Apprenticeship and Training,1962      Recognition of Occupational Health Hazards 510: Course manual ,1982      Heating, Ventilating, and Air-conditioning Systems Estimating Manual A. M. Khashab,1984 Good No Highlights No Markup all pages are intact Slight Shelfwear may have the corners slightly dented may have slight color changes slightly damaged spine      *Catalog of Copyright Entries. Third Series* Library of Congress. Copyright Office,1964 Includes Part 1 Number 1 Books and Pamphlets Including Serials and Contributions to Periodicals January June      Energy Research Abstracts ,1986      **Brick foundations, arches, tile setting, estimating** Frank Duncan Graham,Thomas J. Emery,1924      **Cumulative Index to NASA Tech Briefs** ,      NASA Tech Briefs ,1981

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