



6.2 Summary of components

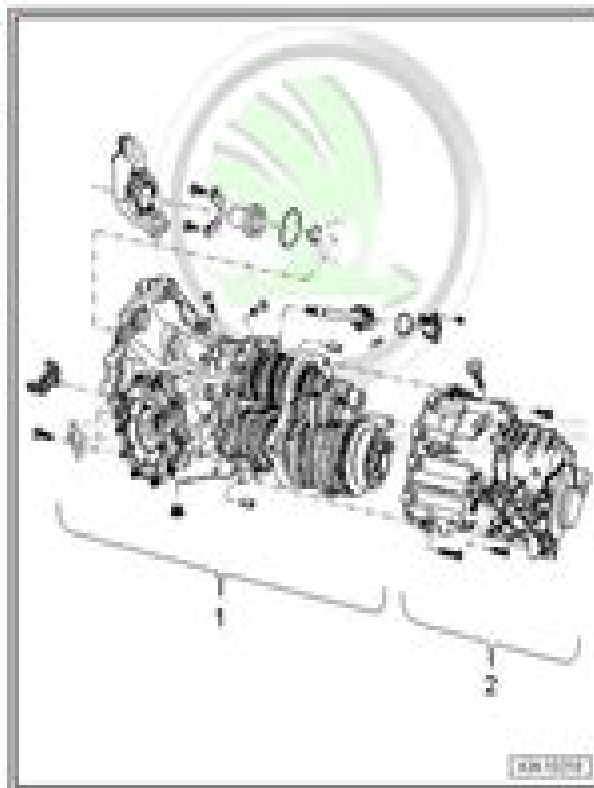
Mounting sequence - [s. page 59](#)

1 - Gearbox housing, with drive shaft, secondary shaft, differential, shift rods and gearshift shaft

- ❑ Removing and installing gearbox cover with gearshift shaft [s. page 59](#)
- ❑ Removing and installing first, second and reverse gear with shift rods [s. page 59](#)
- ❑ Removing and installing drive shaft, 3rd to 5th gear pinions, secondary shaft and shift rods [s. page 59](#)
- ❑ Removing and installing the differential [s. page 59](#)
- ❑ Repeating the gearbox housing [s. page 59](#)

2 - Gearbox cover

- ❑ repeating [s. page 59](#)



6.3 Removing and installing gearbox cover with gearshift shaft - Summary of components



Note

Do not mix up locking bushings for gearshift shaft and shift rods. Mark before removing.

1 - Gearbox housing

- ❑ with drive shaft, secondary shaft, differential and shift rods
- ❑ If the gearbox housing is replaced, only one chain of without stud Pin. 7 must be fitted

2 - Locking bushing

- ❑ for gearshift shaft
- ❑ 2 pieces
- ❑ Do not mix up locking bushings for gearshift shaft and shift rods
- ❑ Change with re-entrant roller for ball sleeve [s. page 59](#)
- ❑ Removing and installing with gearbox fitted [s. page 59](#)

3 - Gearshift shaft with shift roller

- ❑ Removing and installing with gearbox fitted [s. page 59](#)
- ❑ Removing and installing with gearbox removed [s. page 59](#)

4 - O-ring

- ❑ for gearshift shaft cover
- ❑ always replace -> Electronic Catalogue of Original Parts
- ❑ insert with gearbox at
- ❑ insert into the round slot of the cover for the gearshift shaft

5 - Cover for gearshift shaft

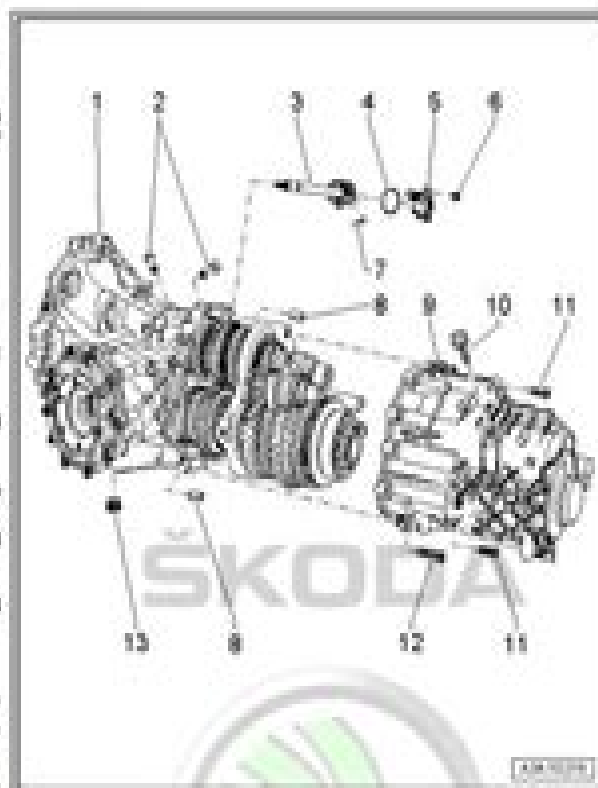
- ❑ with reversing lights switch -F4-
- ❑ Removing and installing the reversing lights switch -F4- [s. page 128](#)
- ❑ Tightening torque of the reversing lights switch -F4- : 20 Nm

6 - 24 Nm

- ❑ 3 pieces
- ❑ insert using locking agent -AMV 180 Nm 611-

7 - Cover

- ❑ for stop of gearshift shaft
- ❑ insert into the hole of the gearbox housing



Skoda Superb Engine Workshop Manual

L Reisser



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Table of Contents Skoda Superb Engine Workshop Manual

1. Understanding the eBook Skoda Superb Engine Workshop Manual
 - The Rise of Digital Reading Skoda Superb Engine Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Skoda Superb Engine Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Skoda Superb Engine Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Skoda Superb Engine Workshop Manual
 - Personalized Recommendations

- Skoda Superb Engine Workshop Manual User Reviews and Ratings
- Skoda Superb Engine Workshop Manual and Bestseller Lists
- 5. Accessing Skoda Superb Engine Workshop Manual Free and Paid eBooks
 - Skoda Superb Engine Workshop Manual Public Domain eBooks
 - Skoda Superb Engine Workshop Manual eBook Subscription Services
 - Skoda Superb Engine Workshop Manual Budget-Friendly Options
- 6. Navigating Skoda Superb Engine Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Skoda Superb Engine Workshop Manual Compatibility with Devices
 - Skoda Superb Engine Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Skoda Superb Engine Workshop Manual
 - Highlighting and Note-Taking Skoda Superb Engine Workshop Manual
 - Interactive Elements Skoda Superb Engine Workshop Manual
- 8. Staying Engaged with Skoda Superb Engine Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Skoda Superb Engine Workshop Manual
- 9. Balancing eBooks and Physical Books Skoda Superb Engine Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Skoda Superb Engine Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Skoda Superb Engine Workshop Manual
 - Setting Reading Goals Skoda Superb Engine Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Skoda Superb Engine Workshop Manual
 - Fact-Checking eBook Content of Skoda Superb Engine Workshop Manual

- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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