

Form-Flex® Axially Split Spacer Coupling Type BA and DA All Sizes Installation Instructions

P-5001-T BW FORM 1170



WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov

Comment I		OLA SEGIO			
ITEM	PART NAME	S.A.	D.A		
1	HUG	2	2		
22	COUPLING SOLT	12	16		
3	FILEX DISC	2	- 22		
46	ELEMENT WASHER	24	32		
5	COUPLING NUT	12	16		
· a	SPLIT SPACER	- 1	- 1		
7	MOUNTING	24	-32		
4	ADAPTER	2	- 2		

MARNING



ROTATING EQUIPMENT IS POTENTIALLY DANGEROUS AND MUST BE PROPERLY GUARDED. THE USER SHOULD COMPLY WITH APPLICABLE SAFETY CODES IN ACCORDANCE TO OSHA STANDARDS.

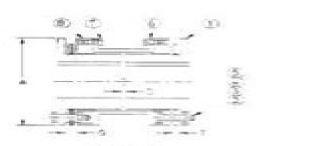


FIGURE 1

INSTALLATION DATA TABLE

LINE	DESCRIPTION	BA33	BA39	BA43	DAGIS	D.A35	DAST	DA42	DA45	DASO	D A-95	0.460	DA70
1	(A) COUPLING O.D. inches	4.00	5.97	0.70	7.91	0.00	9.699	10.50	99.391	12.00	14.44	10.00	19.25
2	(D) SHAFT GAP in thes	0.12	0.12	0.12	0.19	0.25	0.25	0.25	0.31	0.31	0.39	0.36	0.39
- 3	(G) FLEX DISC GAP inches	0.93	0.40	0.40	0.44	0.54	0.69	0.09	0.75	0.90	104	1.10	1.40
4	(T) FLEX DISC THICKNESS inches	0.10	0.20	0.24	0.25	0.29	0.31	0.31	0.37	0.40	0.54	0.59	0.79
- 5	COUPLING NUT UNF THREAD SIZE	1.54	S-18	7716	77:1:8	172	9716	5/9	5/4	33/4	7.40	1	1 1/9
6	TIGHTENING TORQUE IS'S Tarque values for lubricated threads	٠	17	-95	40	70	G/S	125	150	210	320	460	575
7	MOUNTING FASTENER UNF SIZE	3.74	1.44	Set 1 (6)	\$110	3.49	7716	7710	1/2	5.49	5.9	3.74	7.49
9	TIGHTENING TORQUE IS 16 forque values for lubricated threads	q	9	16	16	30	-46	45	70	1-10	140	210	920
	ALIGNMENT TIR inches	.010	012	2014	.004	004	.004	3005	- 0009	.000	007	.009	.009

Proper case in lestalling and aligning will permit the coupling to operate to full capacity, compensate for angular micalignment and provide very good a cryice life.

Shafts may be some mit aligned as a result of many natural and unavoidable causes. Heat, vibration, bearing wear, setting of foundations, etc., all tend to after initial alignment. To ensure long life, recheck alignment after a short period of actual running.

In general, coupling life is increased when shafts are initially aligned carefully. If this is not done and a coupling is heavily a bessed by tarque or other forces, it will have little reserve left with which to accommodate mis alignment stresses; and it might not provide the length of service intended. The closer the alignment TIR is to zero, the better the service life of the coupling.

INSTALLATION

- A complete coupling should consist of the components shown in the Sill of Materials in Figure 1. Examine the coupling to assure that no components are missing or damaged.
- 2) Inspects hafts and hate to make some they are then burns. Check for proper it of the keys to the shafts and hate. Check for proper it of the keys to the hab and shaft keyways. Key edges should be charactered to avoid interfering with radiosed corners of the hab and shaft keyways. Keys should it shaft has being and about OIO-D2O' leave top and before.
- 3) install coupling hubs with the funged end away from the shaft end. Position each hub so that the small diameter end of the hub is fush to the end of the shaft.
 - Installing Interference Fitted Hubs
 - a) Measure hub and shaft bores. The interference (bub bore shaft diameter) should not exceed .0017/inch of shaft diameter.
 - b) Heat the hub uniformly Use an even, oil buth ancimilar process to provide uniform heating. Do not apatheut. Do not heat the hub above 900 % or distartion may occur. The temperature difference between the hub and shafts hould be 160-160 % for each .001 % interference.

Tb Woods Instruction Manual 1226

M Walker

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Army, Navy, Air Force Journal and Register, 1924 **Algae Source to Treatment** American Water Works Association, 2010-12-01 AWWA Manual of Water Supply Practice M57 provides all the information required by water treatment professionals to understand and mitigate problems caused by algae in source waters such as tastes and odors biofouling and toxin production With more than 450 pages and hundreds of photos and illustrations the manual is a comprehensive reference for identifying and treating algae from drinking water sources The Journal of Industrial and **Engineering Chemistry** .1920 Algae American Water Works Association, 2011-01-12 This AWWA manual of practice provides water professionals with solutions to algae related problems Topics covered include identification of algal species monitoring programs and best management and treatment strategies The Building News and Engineering Journal, 1904 British Books ,1904 Journal of Industrial and Engineering Chemistry ,1920 Publishers' Circular and Booksellers' Record of British and Foreign Literature, 1903 Popular Science, 1949-12 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better Mechanics ,1950-09 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle The Complete Learning Disabilities Moody's Manual of Investments John Sherman Porter, 1961 American government Directory Sedgwick Press, 2006-08 securities 1928 53 in 5 annual vols v 1 Railroad securities 1952 53 Transportation v 2 Industrial securities v 3 Public utility securities v 4 Government securities 1928 54 v 5 Banks insurance companies investment trusts real estate finance and credit **Children's Books in Print** R R Bowker Publishing, Bowker, 1999-12 Moody's Bank and Finance companies 1928 54 Manual .1961 The Gannetteer ,1963 **National Union Catalog**, 1968 Includes entries for maps and atlases

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