# Protecting your VorTech

# Protect the pump from water

The VorTech's motor housing and diffuser and NOCE WARREST REPORTOR Annu wister allowed into these components can damage them enough to require replacement. This kind of damage is NOT covered in the VorTech's warranty. Protect these components from splisshes of any kind

# Maintenance

### Wear of the drive shaft

The NorTech borns historics a weer component in the form of the drive shaft. This part is designed with a openial engineering prode plactic which extends: the part's Waterie The plastic drive shaft can be expected to last for years. depending on the speed, frequency and alignment of the pump.



Normal

Chedhaed.

The set inagnet and drive shaft should: be observed periodically to monitor wear If the magnet begins to how sums. of rapid condiction in the form of bubbles FCC Warnings; on the magnet surface, they may need. to be replaced. Replacements can be quinthisted directly from EppTech Marina.

# Cleaning your VorTech

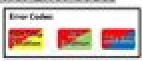
The stiffech may need thorough cleaning of the components periodically to keep it running optimally. This can be accomplished by disassembling the self. half of the pump and gently brushing the components with a cost brush under Customer Support running water. Doubling these ports in a mild acid solution such as anagar may be necessary if there is an entreme. amount of calcium buildup. Do not use strong acids as this may demage the components.

# Troubleshooting

### Break-in

The Worlack pump is engineered to adapt to its aqueous environment. During the first week off use, your pump may run noisier or stall. The noise should quiet dramatically over right and any stall collabions can safely be reset by manually cycling the power to your

# **Driver Error Codes**



### Over Temperature Condition

in the event of a motor overheating, the pump will automatically shull down for a period to allow for cooling. Once the motor has cooled. The driver will automatically restort and resume normal operation. You may expenence an overhealing error from a missi gorners.

### Stall Condition

in the event of a motor stall, the pump may have stopped for a few possible reasons. You should first check that there is not something blocking the propeller from spinning. Next. check to make sure the magnets are not rubbody on either the pin spacer of the frame.

# Miscellaneous Error

This error could be althoused to a communication error between pumps or an unidentified error in the wave driver.

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Xiaolong Qi

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