



Revised  
May 1999

## INTRODUCTION

### THM 400

This booklet contains general description and overhaul procedures necessary to repair, overhaul or service the THM 400 transmissions, and is found in both passenger cars and trucks. The THM 400 transmission was first produced in 1964 and was used through the 1990 model year with some engineering changes that occurred during its use. We have included the major changes and updates in the appropriate sections of this booklet. We wish to thank General Motors Corporation for the information and illustrations that have made this booklet possible.

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# Th400 Overhaul Manual

**Tobias Bleicker**

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