

Operating Instructions

1. Motor Control

The control station located just below tray at centre of cabinet base governs the operation of the motor. See FIGURE 3.

With 'Reverse' lever in central (vertical) position - press 'Start' button pulling in starter.

Move the lever to 'Forward' and the motor turns the spindle in the normal direction for turning, drilling, boring, etc.

Move the lever to central (vertical) position and the motor is shut off.

Move the lever to 'Reverse' and the spindle direction is reversed.

Press 'Stop' button and starter disconnects power to lathe.

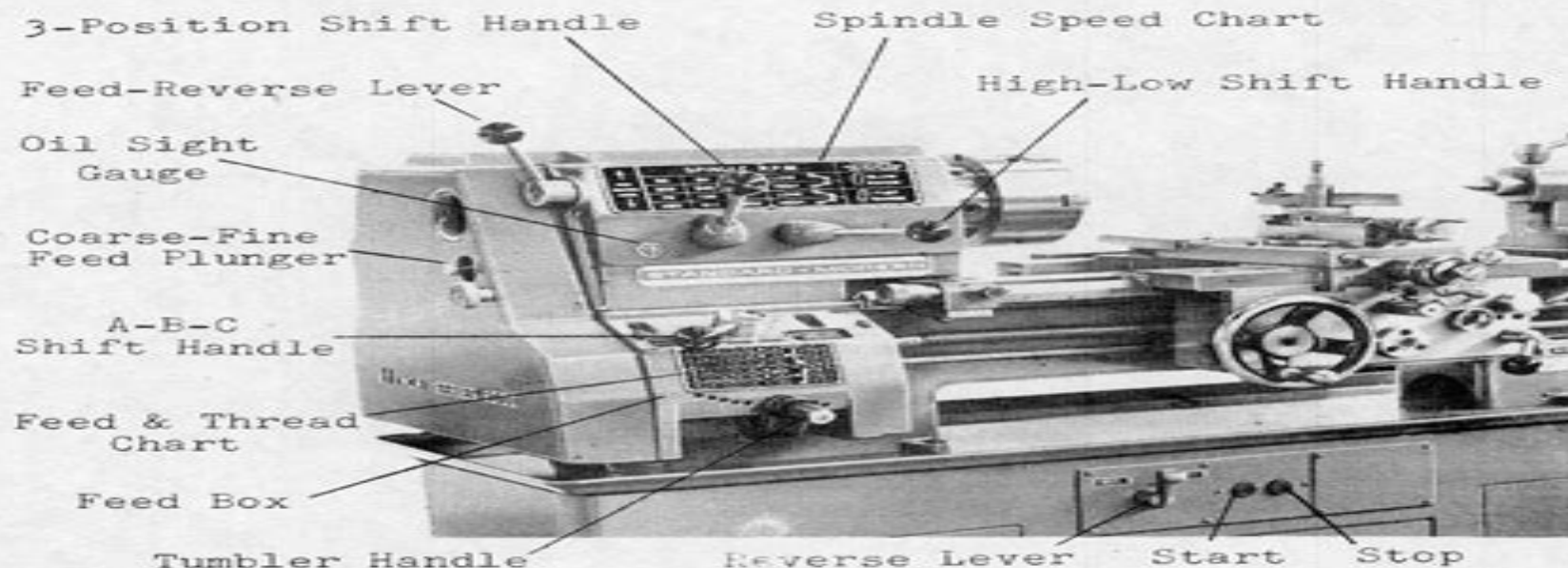


FIGURE 3

2. Spindle Speed Control Handles.

At the left front of the headstock, Fig 3 is the three position shift handle.

Immediately above, on the front of the headstock, is the Direct Reading Spindle Speed Chart.

The desired spindle speed is obtained by :

- (1) Placing the three position shift handle in one of the three positions;
- (2) Moving the high-low shift handle to either the high or low range;
- (3) Running the input V-belt over either the slow or the fast pulley. (Always run belt off headstock pulley first as it is made with shallow grooves for this purpose).

The resultant spindle speed may be noted directly from the chart.

For free hand rotation of the spindle, move the High-Low shift handle to its neutral position.

Do not operate the shift handles while the spindle is revolving.

Standard Modern Lathe Operators Manual

Sebastian Brünink



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Table of Contents Standard Modern Lathe Operators Manual

1. Understanding the eBook Standard Modern Lathe Operators Manual
 - The Rise of Digital Reading Standard Modern Lathe Operators Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Standard Modern Lathe Operators Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Standard Modern Lathe Operators Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Standard Modern Lathe Operators Manual
 - Personalized Recommendations
 - Standard Modern Lathe Operators Manual User Reviews and Ratings
 - Standard Modern Lathe Operators Manual and Bestseller Lists

5. Accessing Standard Modern Lathe Operators Manual Free and Paid eBooks
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 - Standard Modern Lathe Operators Manual eBook Subscription Services
 - Standard Modern Lathe Operators Manual Budget-Friendly Options
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 - ePub, PDF, MOBI, and More
 - Standard Modern Lathe Operators Manual Compatibility with Devices
 - Standard Modern Lathe Operators Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Standard Modern Lathe Operators Manual
 - Highlighting and Note-Taking Standard Modern Lathe Operators Manual
 - Interactive Elements Standard Modern Lathe Operators Manual
8. Staying Engaged with Standard Modern Lathe Operators Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Standard Modern Lathe Operators Manual
9. Balancing eBooks and Physical Books Standard Modern Lathe Operators Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Standard Modern Lathe Operators Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Standard Modern Lathe Operators Manual
 - Setting Reading Goals Standard Modern Lathe Operators Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Standard Modern Lathe Operators Manual
 - Fact-Checking eBook Content of Standard Modern Lathe Operators Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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