

Mahr

CALIBRATION CERTIFICATE

Issue Date: 1/18/2022

For: MAHR GMBH-GOETTINGEN
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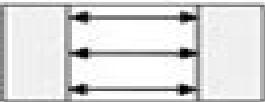
PO #: 1783094
Shop Order #: 218824
Model: MASTER RING (6107 S) DIN
Customer S/N:
Part S/N:
Tracking #: 358137
Calibration Date: 9/30/2022

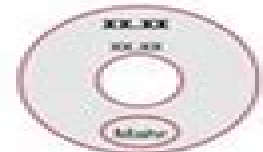
Amended/Corrected Certificate

Master Ring (6107 S) DIN - CERTIFICATION OF SIZE

Nominal Size: 32.0135mm /Tolerance=: $\pm 3.5\mu\text{m}$ Cylindricity Tolerance: $0.40\mu\text{m}$ Material: Steel

Using standards whose calibration is traceable to the International System of Units (SI) through the National Institute of Standards and Technology, and in accordance with Mahr Inc. Procedures, we hereby certify that this Master Ring has been measured per VDI 2618 and DIN 2250-1 and that the measurements were found to be:

A B C		Diameter Dev. from Nom.		Roundness
		Position	μm	μm
		A	2.67	0.07
		B	2.49	0.09
		C	2.49	0.10
Roughness Rz = $0.31\mu\text{m}$				
Cylindricity = $0.35\mu\text{m}$				



Notes: Amended to correct nominal size, was 31.0135mm

Accredited to ISO/IEC 17025 (certificate No. 200605-0) and in compliance with ANSI/NCSL Z540-1, ISO/IEC 17025:2017 section 7.5.6 and Guide 98-4 section 8.2, Our calibration laboratories use the Simple Acceptance rule (Shared Risk) when making statements of conformity.

This uncertainty represented below is an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor (k) of 2.

136B-3 Millionth Comparator
U (k=2) is estimated to be $0.18\mu\text{m}$

828CiM or ULM300
U (k=2) is estimated to be $0.20\mu\text{m}$

PLM1000-E
U (k=2) is estimated to be $0.21\mu\text{m}$

Roughness (Rz) = $0.06\mu\text{m}$

Roundness= $.03\mu\text{m}$

Cylindricity = $0.06\mu\text{m}$

Condition Received:	New	Adjustments:	None	Results:	Within Tolerance
Instrument(s) Used			Standard(s) Used		
136B-3	Date Calibrated:	5/4/2022	GAGE BLOCKS	Date Calibrated:	11/4/2021
S/N: QC7828	Calibration Due:	5/4/2023	S/N: 318400	Calibration Due:	11/4/2022
MFU100	Date Calibrated:	3/18/2022			
S/N 105216	Calibration Due:	3/18/2023			
PGK120	Date Calibrated:	5/26/2022			
S/N 105807	Calibration Due:	2/26/2023			
NIST Test Number: 685-O-34363-21 Dated: 5/6/2021			Lab Conditions: Temperature: $68^{\circ} \pm 1^{\circ}\text{F}/20^{\circ}\text{C} \pm 0.5^{\circ}\text{C}$ Humidity: $45\% \pm 10\%$		
Procedure Used: CP-155					

Measurements taken by: Randy Taylor



Anthony Clang

Anthony Clang
Quality Manager - Technical / ISO

Mahr Inc., 1138 Early Street - Providence, RI 02902 - Phone: 401/794-2100 - Fax: 401/794-3245

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Standard Calibration Procedure Manual For Machine Shop

American Council on Education



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