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Turn the transmission housing by 90°
Insert the input into the transmission
housing, making sure that the 3 holes are
aligned with one another.

Important !
The transmission housing must remain in
this position.

Insert the input assembly with 3 machine
screws T9,20x6.
Turn the transmission by 180°.

Important !
Secure tightening instructions see
Chapter 3.3.1

The lifting device **must** remain attached.

1.2.10 50P 19 C 2P Casacchi Gearbox Installation 10/14 17

3.3 Output assembly

Place washers 14.010.010 on the sup-
porting surface of the gearbox device
base and base.
Place ball bearing 14.010.010 on the
perimeter of the seal. Press it into the
cavities on the mounted gears and
secure with snap ring 14.010.010.

Important !
The two outer races of the bearings must
not be moved up or down relative to one
another. The centers of the edges must
face one another.

10/14 17 50P 19 C 2P Casacchi Gearbox Installation 1.3.1

Zf 5hp19 Service Manual

PT Brinkman

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