

Cylinder Head Torque Procedure:

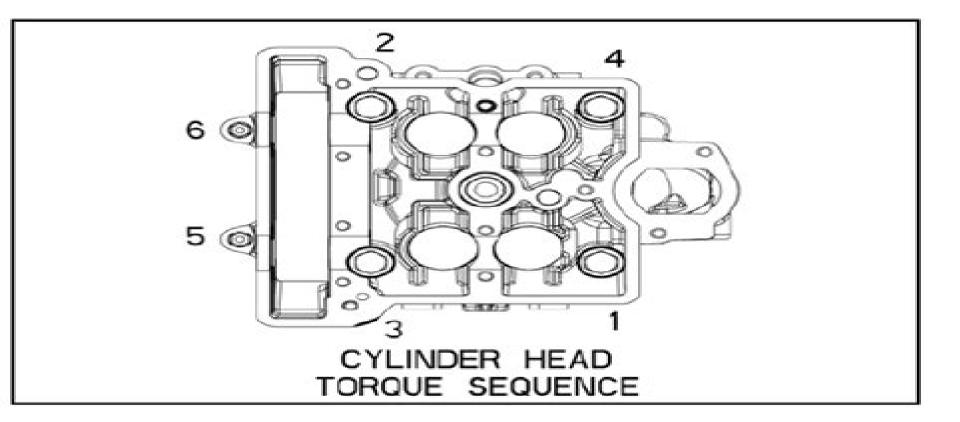
Torque in sequence

Step 1: 21 ft-lbs (28 Nm)

Step 2: 26 ft-lb (35 Nm)

Step 3: Additional 135°

Step 4: M6 bolts: 8 ft-lb (10 Nm)



# **Torque Sequence For Polaris 250 Xplorer Head**

**Mike Jess** 

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