

## POWER OPERATING INSTRUCTIONS

On a trailer equipped with a Venture Mfg. Co. 12VDC Power Kit follow the same procedures as "MANUAL OPERATING INSTRUCTIONS" except, operate the switch control to EXT (extend) or RET (retract) as indicated.

Power Kit is equipped with an overload clutch and a 30 AMP fuse. If fuse blows during normal operation replace fuse (located on the pink wire) with standard 30 AMP AGC type fuse. Verify battery is fully charged before attempting further operation. If clutch slips it may indicate you have reached the extend or retract limits of the jacks OR the trailer weight has exceeded the max rated load of the Landing Gear system. Items stored inside/on the trailer can greatly affect the weight applied to Landing Gear system. If clutch consistently slips during normal operation, redistribute items stored in the trailer.

### • • CAUTION • •

- When clutch noise occurs, release the switch. Failure to do so may also destroy the clutch, in which case the entire power kit will have to be replaced.
- Potential damage to the trailer frame may occur if legs or power kits are operated unevenly. Front of trailer must remain horizontal.

## OTHER INFORMATION

- Landing gear and Power Kit capacities and specifications are provided on page 2.
- Venture landing gear is lifetime lubricated and should never require maintenance.

## LIMITED WARRANTY

- Venture Mfg. Co. produces Landing Gear Systems for many OEM manufacturers. If acquired from one of these OEM manufacturers all warranties are per their published warranty policies.
- These products purchased direct from Venture Mfg. Co. are warranted against material defects and workmanship for a period of (1) one year after retail purchase. This warranty is limited to parts only and does not cover labor. Parts will be repaired or replaced at the company's discretion.
- Please retain your purchase receipt as this will be required to verify purchase date.

Venture Mfg. Co.  
4616 Dayton Park Drive  
Dayton, OH 45424  
936-745-1997

# Venture Mfg. Co.

## 5th Wheel Landing Gear Owners Manual

### Heavy Duty 900 Series, Acme Drive

## SAFETY WARNINGS

- Read, understand and follow all instructions before installing and using product. **NEVER** allow anyone unfamiliar with the operating instructions to use this product.
- Read, understand and follow all instructions provided by the manufacturer of the RV this landing gear system is installed on. Venture Mfg. Co. is not responsible for improper installation, use, or maintenance of this product.
- Never attempt to lift or level without having both feet plates properly installed.
- When cranking jack or coupling trailer, secure trailer from rolling.
- These landing gear jacks are designed for vertical loading. Excessive side forces must be avoided.
- Never attempt to adjust the drop legs when the landing gear jacks are under load.
- Owner or operator must never position any part of their body under any portion of the jack or the load being supported or allow anyone else to be positioned under the load being supported. Overload could cause property damage and/or serious bodily injury.
- **Never drag trailer off the hitch.**
- Never exceed maximum rated capacity. See page 2.
- Make certain the drop leg safety retaining pins are fully inserted through both sides of the inner tube and the drop leg tube before using the landing gear jacks.
- Do not use these landing gear jacks to lift trailer for servicing or tire changes.
- Retract jack legs and drop legs fully before moving the trailer.
- Failure to follow these warnings and instructions can result in property damage and/or serious bodily injury.

## MANUAL OPERATING INSTRUCTIONS

For manual operation of fifth wheel landing gear on a trailer not equipped with a 12VDC power kit, or if power is not available, proceed as follows:

- **Drop Leg Operation:** Disengage drop leg safety retaining pin to lower or raise foot plate to desired position, secure the safety retaining pin making sure it is fully inserted through both the inner tube and the drop leg tube before using the jack.
- **To Extend:** (1) Attach the manual crank handle and crank until the inner tube is halfway to the ground. (2) Remove the safety retaining pin from the drop leg tube. Let the drop tube fall to the ground and re-pin in the lowest adjustment hole. (3) Continue extending landing legs until pin has disengaged from the hitch and the trailer's weight is completely removed from the hitch. (4) When there is sufficient clearance between the pin box and hitch, move tow vehicle close of trailer. Secure draw trailer off the hitch. (5) Lower trailer until it is level. (6) Remove and store crank handle.
- **To Retract:** Perform "To Extend" instructions in reverse. Be certain the landing gear legs are fully retracted, drop legs are re-pinned in the fully retracted position, and foot plate is higher than the lowest point of the trailer to prevent dragging. Remove and store the crank handle.

# Venture Landing Gear Manual

**John McNeill Boyd**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

## **Venture Landing Gear Manual:**

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