

3. Connect the heater hoses to the heater inlet and outlet at the belt tensioner, refill the cooling system.
4. Replace the alternator.
5. Connect the earth lead from the battery.
6. Use a 15mm ring spanner to grip the belt tensioner pulley, turn the spanner anti-clockwise with force to move tensioner pulley. Install belt, release pressure on ring spanner to take tension up on belt.
7. Replace the engine top cover 4 nuts.

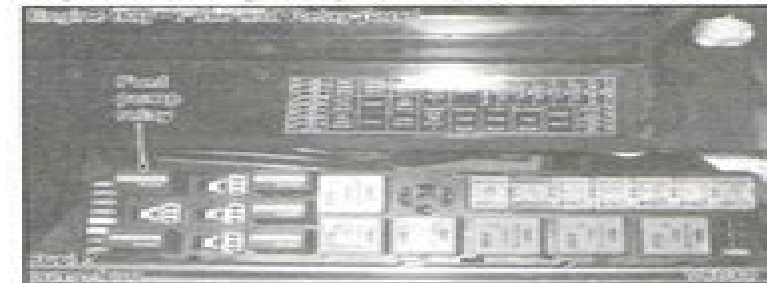
INTAKE MANIFOLD and FUEL RAIL ASSEMBLIES

Remove

1. Remove the engine top cover 4 nuts.



2. Depressurize the fuel injection system. (remove fuel pump relay located in engine bay, start engine allow to idle to stall).



3. Disconnect the earth lead from the battery.
4. Drain coolant from engine at radiator lower hose.
5. Remove air cleaner to intake chamber tube with MAF sensor, disconnect MAF wiring connector.
6. Remove alternator and wiring connectors, label connectors to help assembly.
7. Remove front drive belt tensioner as previously described.
8. Disconnect the fuel and return pipes at the quick release connector at the rear of engine on firewall.
9. Detach throttle cable at the throttle body, 3 nuts
10. Disconnect wiring connectors, at TPS wiring plug, IAC wiring connector, Injectors, 3 vacuum hoses for brake



booster, fuel pressure regulator and heater control hose.

11. Remove the top air intake chamber cover and gasket, 8 bolts.



Hint: Place a cloth inside manifold to stop any objects dropping into cylinder inlets.

12. Remove the top air intake chamber and gasket seal (leave gasket seal inserted in the seal groove), 5 bolts (do not completely remove 5 bolts), and fuel rail and injectors.
13. If necessary dismantle throttle body from top intake manifold and remove fuel pressure regulator hose.
14. Separate the fuel rails and injectors.
15. Remove the lower intake manifold, gaskets and seals, 12 bolts.

Install

1. Clean mating surfaces of the cylinder heads and the manifold.
2. Use a straight edge to check the surface of the intake manifold and intake chambers matching surfaces, if over maximum warpage specification, machine the surface or replace the manifolds.

Intake Manifold and Intake Chambers Maximum Warpage: 0.10mm (0.0039in)

3. The P.C.V. valve is located in the intake manifold, remove and check it is not clogged, wash and reinstall.
4. Install new intake manifold gaskets and seals, apply RTV 732 sealant to the 4 ends of the 2 seals where they contact the intake manifold gaskets.
5. Install the intake manifold. Using Loctite 242 to coat the threads of all 12 bolts, install bolts tighten to specification, in

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R Sanford



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