

AWD FRONT HUB BEARING ADJUSTMENT

▲ WARNING

The following bearing adjustments are very important. Incorrect adjustment will increase braking action, and may affect front drive hub engagement, which could result in serious per

- Torque spindle nut to 160-170 inch lbs. while rotating hub continuously.
- 2. Back off nut 1/2 turn.
- Rotate axle several revolutions by raising rear of machine and rotating rear wheels with the machine in gear.
- Re-torque hub nut to 108-144 inch lbs.

Front Spindle Nut Torque: 108-144 in. lbs.

Brake Caliper Retaining Bolt Torque: 18 ft. lbs. (25 Nm)

Install cotter pin. Bend each leg of cotter pin around castle nut in different directions. See below.

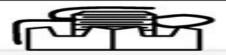
NOTE: If cotter pin hole does not align, tighten slightly to align and install pin. Do not exceed 144 in. lbs.

- Reinstall hub cap.
- Remove fill check plug and rotate hole to either 4:00 or 8:00 position.
- Fill with Polaris Premium Demand Drive Hub Fluid or Type F Automatic Transmission Fluid until fluid trickles out. NOTE: Do not force the oil into the hub under pressure. This can cause seal damage and leaks.

Premium Demand Drive Hub Fluid

PN 2871654 (8 oz.) PN 2872277 (2.5 gal.)

- Reinstall plug.
- Reinstall brake caliper assembly. Torque retaining bolts to 18 ft. lbs. (25 Nm).
- Reinstall front wheels. Torque retaining nuts to 15 ft. lbs. (21 Nm).
- Carefully lower vehicle.
- Field test vehicle for proper operation of brake system and AWD operation.









Torque Specs For 800 Polaris Magneto

Katrin Zwirglmaier

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Table of Contents Torque Specs For 800 Polaris Magneto

- 1. Understanding the eBook Torque Specs For 800 Polaris Magneto
 - The Rise of Digital Reading Torque Specs For 800 Polaris Magneto
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Torque Specs For 800 Polaris Magneto
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Torque Specs For 800 Polaris Magneto
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Torque Specs For 800 Polaris Magneto
 - Personalized Recommendations
 - Torque Specs For 800 Polaris Magneto User Reviews and Ratings
 - Torque Specs For 800 Polaris Magneto and Bestseller Lists
- 5. Accessing Torque Specs For 800 Polaris Magneto Free and Paid eBooks
 - o Torque Specs For 800 Polaris Magneto Public Domain eBooks
 - Torque Specs For 800 Polaris Magneto eBook Subscription Services
 - Torque Specs For 800 Polaris Magneto Budget-Friendly Options

- 6. Navigating Torque Specs For 800 Polaris Magneto eBook Formats
 - o ePub, PDF, MOBI, and More
 - Torque Specs For 800 Polaris Magneto Compatibility with Devices
 - o Torque Specs For 800 Polaris Magneto Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Torque Specs For 800 Polaris Magneto
 - Highlighting and Note-Taking Torque Specs For 800 Polaris Magneto
 - Interactive Elements Torque Specs For 800 Polaris Magneto
- 8. Staying Engaged with Torque Specs For 800 Polaris Magneto
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Torque Specs For 800 Polaris Magneto
- 9. Balancing eBooks and Physical Books Torque Specs For 800 Polaris Magneto
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Torque Specs For 800 Polaris Magneto
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Torque Specs For 800 Polaris Magneto
 - Setting Reading Goals Torque Specs For 800 Polaris Magneto
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Torque Specs For 800 Polaris Magneto
 - Fact-Checking eBook Content of Torque Specs For 800 Polaris Magneto
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements

• Interactive and Gamified eBooks

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