

REMOVING THE CYLINDER HEAD

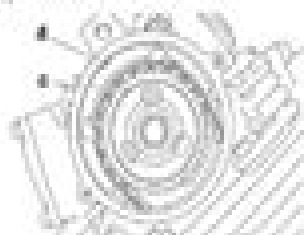
1. Align:

- "T" mark "t" on the generator rotor (with the stationary pointer "T" on the generator shaft)

a. Turn the camshaft counterclockwise.



- b. When the piston is at TDC on the compression stroke, align the "T" mark "t" on the camshaft sprocket with the mark "T" on the cylinder head.

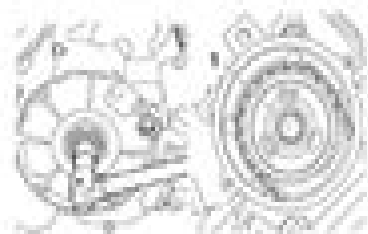


2. Loosen:

- Camshaft sprocket bolt "T"

TIP

While holding the generator rotor bolt with a wrench, loosen the camshaft sprocket bolt.



3. Loosen:

- Timing chain tensioner cap bolt

4. Remove:

- Timing chain tensioner (along with the gasket)
- Camshaft sprocket plate
- Camshaft sprocket
- Timing chain

TIP

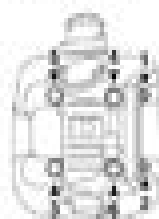
To prevent the timing chain from falling into the crankcase, fasten it with a wire.

5. Remove:

- Cylinder head

TIP

- Loosen the bolts in the proper sequence as shown.
- Loosen each bolt 1/4 of a turn at a time. After all of the bolts are fully loosened, remove them.



CHECKING THE CYLINDER HEAD

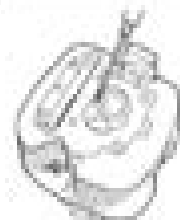
1. Remove:

- Combustion chamber carbon deposits (with a rounded scraper)

NOTICE

Do not use a sharp instrument; otherwise, the following may be damaged or scratched:

- Spark plug bore threads
- Valve seats



2. Check:

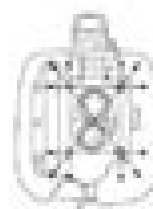
- Cylinder head
Damage/wear → Replace.

3. Measure:

- Cylinder head warpage
Out of specification → Resurface the cylinder head.



- a. Place a straightedge "T" and a thickness gauge "V" across the cylinder head.



b. Measure the warpage.

- c. If the limit is exceeded, resurface the cylinder head as follows.
- d. Place a 400-600 grit wet sandpaper on the surface plate and resurface the cylinder head using a figure-eight sanding pattern.

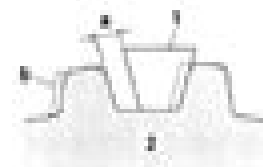
TIP

To ensure an even surface, rotate the cylinder head several times.

CHECKING THE CAMSHAFT SPROCKET

1. Check:

- Camshaft sprocket
More than 1/4 tooth wear "a" → Replace the camshaft sprocket and the timing chain as a set.



- a. 1/4 tooth
b. Cover
1. Timing chain roller
2. Camshaft sprocket

CHECKING THE TAPPET COVERS AND CAMSHAFT SPROCKET COVER

The following procedure applies to both of the tappet covers.

1. Check:

- Tappet covers
- Camshaft sprocket cover
Damage/wear → Replace.

CHECKING THE TIMING CHAIN TENSIONER

1. Check:

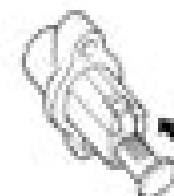
- Timing chain tensioner
Cracks/damage → Replace.

2. Check:

- One-way cam operation
Rough movement → Replace the timing chain tensioner housing.

3. Check:

- Timing chain tensioner cap bolt
- Copper washer
- Spring
- One-way cam
- Timing chain tensioner gasket
- Timing chain tensioner rod
Damage/wear → Replace the defective part(s).



Yamaha Grizzly 350 4wd Service Repair Workshop Manual

Phil Mather



Yamaha Grizzly 350 4wd Service Repair Workshop Manual:

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and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Yamaha YFB250 Timberwolf and Timberwolf 4x4 ATV Owners Workshop Manual** Alan Ahlstrand, John Harold Haynes, 2004-04 Every Haynes manual is based on a complete teardown and rebuild and contains hundreds of hands on photos tied to step by step instructions and is thorough enough to help anyone from a do it yourselfer to a professional **Yamaha YFZ450/450R ATV, 2004-2017 Haynes Repair Manual** Haynes Publishing, 2020-02-25 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle where we learn the best ways to do a job and that makes it quicker easier and cheaper for you Haynes books have clear instructions and hundreds of photographs that show each step Whether you are a beginner or a pro you can save big with a Haynes manual This manual features complete coverage for your Yamaha YFZ450 450R ATV built between 2004 and 2017 covering Routine maintenance Tune up procedures Engine repair Cooling and heating Air conditioning Fuel and exhaust Emissions control Ignition Brakes Suspension and steering Electrical systems and Wiring diagrams *Yamaha ATVs Timberwolf, Bruin, Bear Tracker, 350ER and Big Bear* John Haynes, 2010-08-01 Haynes manuals are written specifically for the do it yourselfer yet are complete enough to be used by professional mechanics Since 1960 Haynes has produced manuals written from hands on experience based on a vehicle teardown with hundreds of photos and illustrations making Haynes the world leader in automotive repair information *Yamaha YFM600 Grizzly Service Manual* Yamaha Motor Corporation, U.S.A., 1997

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