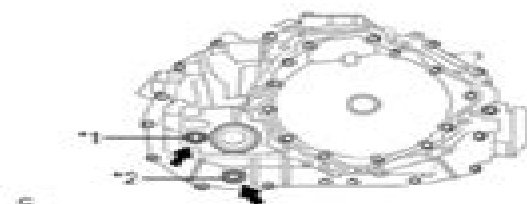


REPLACEMENT

1. DRAIN HYBRID TRANSAXLE FLUID



(a) Using a 10 mm hexagon socket wrench, remove the filler plug and gasket.

Text in Illustration

*1	Filler Plug
*2	Drain Plug

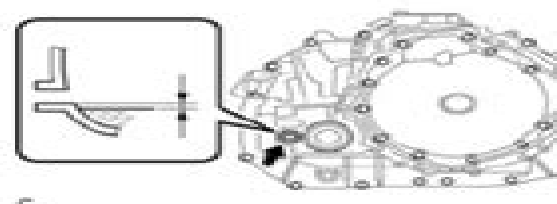
(b) Using a 10 mm hexagon socket wrench, remove the drain plug and gasket.

(c) Using a 10 mm hexagon socket wrench, install the drain plug, and a new gasket.

Torque: 39 N·m (398 kgf·cm, 29ft·lbf)

2. ADD HYBRID TRANSAXLE FLUID

(a) Add transaxle fluid until the fluid level is between 0 to 10 mm (0 to 0.394 in.) from the bottom lip of the filler plug opening.

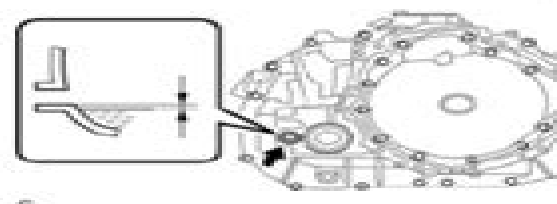


- Stop the vehicle on a flat road.
- Recheck the transaxle fluid level after driving when exchanging fluid.
- Insufficient or excessive amounts of transaxle fluid may be the cause of some trouble.

Reference:

3.3 liters (3.5 US qts, 2.9 Imp.qts)

3. INSPECT HYBRID TRANSAXLE FLUID



(a) Check that the fluid level is between 0 to 10 mm (0 to 0.394 in.) from the lowest position of the inner surface of the transaxle filler plug opening.

- Stop the vehicle on a flat road.
- Recheck the transaxle fluid level after driving when exchanging fluid.
- Insufficient or excessive amounts of transaxle fluid may be the cause of some trouble.

(b) Check for leaks if the quantity of transaxle fluid is low.

Toyota Hybrid Transaxle Repair Manual

Michael Seilmaier

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the author's name.

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