

***** All fields shaded in light blue must be filled in for each conduit to be bent !! *****

| Conduit #1 | Conduit #2 | Conduit #3 | Conduit #4 | Conduit #5 |
|------------|------------|------------|------------|------------|
| 1.875 | 2.375 | 2.375 | 3.875 | 2.375 |
| 70 | 73 | 76 | 78 | 80 |
| 34 | 38 | 41 | 44 | 48 |
| 20 | 24.125 | 28.5 | 33.625 | 38.75 |

What is the outside diameter of the conduit? (i.e. 2 inch is 2.375")
 What is the distance to the back of the 90?
 What is the height of the stub up?
 How many inches in between each conduit?
 What is the first radius to center of the conduit?
 (at least 8 x diameter of pipe)

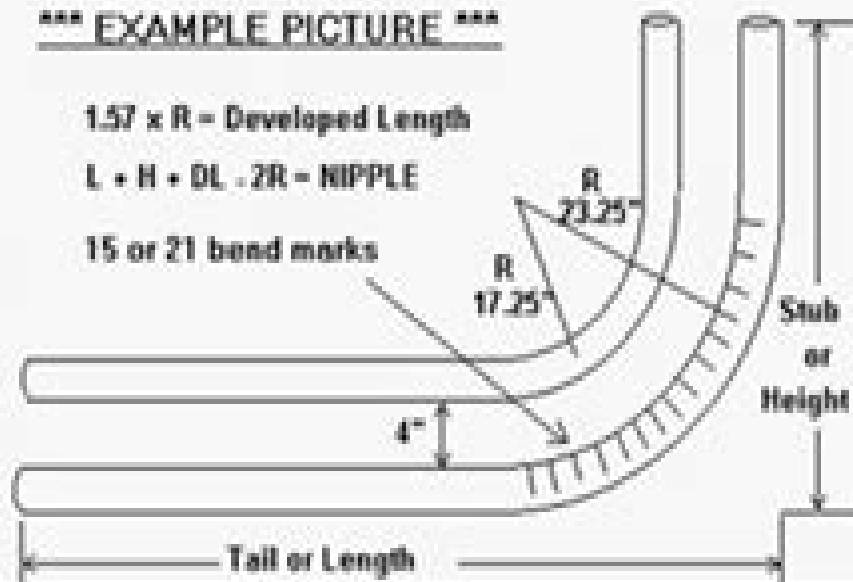
| | Outside | Total | | | | Distance | Distance | | |
|-------|----------|---------|--------|----------|----------|-----------|----------|---------|-----------|
| Cond. | Diameter | Conduit | Radius | 15 Marks | 21 Marks | to center | to back | Stub up | Developed |
| | | Length | | Spaced | Spaced | mark | of 90 | height | Length |
| #1 | 1.875 | 95.4 | 20 | 2.09033 | 1.49524 | 64.7625 | 70 | 34 | 31.4 |
| #2 | 2.375 | 100.626 | 24.125 | 2.52508 | 1.80363 | 66.6256 | 73 | 38 | 37.87625 |
| #3 | 2.375 | 104.745 | 28.5 | 2.963 | 2.13071 | 68.685 | 76 | 41 | 44.745 |
| #4 | 3.875 | 107.541 | 33.625 | 3.51942 | 2.51387 | 68.8331 | 78 | 44 | 52.79125 |
| #5 | 2.375 | 111.338 | 38.75 | 4.05583 | 2.89702 | 70.4813 | 80 | 48 | 60.8375 |

*** EXAMPLE PICTURE ***

$1.57 \times R = \text{Developed Length}$

$L + H + DL - 2R = \text{NIPPLE}$

15 or 21 bend marks



Standard Pipe Bending Radius Guide

RS Peters

A decorative graphic element consisting of a light blue horizontal bar with a rounded right end, and a red circular gradient shape partially visible behind it.

Standard Pipe Bending Radius Guide:

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