



Course Description

This course is designed to provide the knowledge and skills required to create a C.N.C. program that will convert stock material into a finished product on a Vertical Machining Center. The student will be capable of defining the list of required processes, their logical / optimum sequence, create the complete CNC part program, install the appropriate tools correctly, establish the program zero point, and perform corresponding tool offsets.

The course emphasis is structured to include classroom instructional theory and hands on operation of a C.N.C. Vertical Machining Center.

Objectives

Following the completion of this course, the individual will be proficient in all basic skills necessary to allow the functional / productive operation of a three axis C.N.C. Vertical Machining Center, and associated safety practices.

Siemens Sinumerik 820 M Manual

Christian G. Meyer



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