Remove clutch spring mounting boilts diagonally while holding the primary driven gear, and remove clutch pressure plate.

Connod holder

09910-20116

#### MOTE:

Do not allow camshaft drive chain to be caught between crankcase and camshaft drive sprocket.

 After-removal of clutch drive and driven plates, flatten the lock washer and remove the clutch sleeve hub nut by using the special tool.

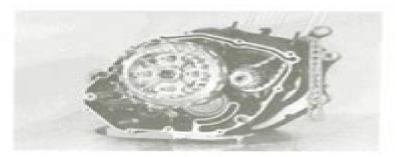
Clutch sleeve hub holder

09920-53721

 Take off the sleeve hub with the primary driven gear ass'y.







#### PRIMARY DRIVE GEAR AND CAMSHAFT DRIVE CHAIN

 Remove primary drive gear nut, then remove wave washer, primary drive gear and key.

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#### CAUTION:

This is a left-hand thread nut.



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# **Suzuki Sp250 Service Manual**

**Peipei Pang** 

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