INSTALLATION

Install the water pump in the reverse order of removal. Pay attention to the following points:

OIL SEAL

 Apply THREAD LOCK SUPER to the outer surface of the oil seal.

+ 99000-32110: THREAD LOCK SUPER "1322"

or equivalent

· Press the oil seal with the suitable size socket wrench.





Check engine oil flow before installing the water pump shaft.

CAUTION

Make sure that engine oil flows to the bearing part of oil seal as shown in the illustration.

If the oil does not flow, replace the oil seal with a new one again. Cil seal Crankcase cover (R)

Apply grease to the oil seal lips.

99000-25010: SUZUKI SUPER GREASE "A"

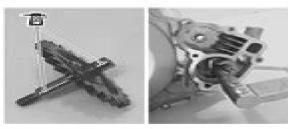
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IMPELLER AND WATER PUMP SHAFT

- Apply engine oil to the water pump shaft.
- Hold the water pump shaft with a wrench and tighten the impeller to the specified torque.

Impeller: 8 N-m (0.8 kgf-m, 6.0 lbf-ft)



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