

SUZUKI DT50, DT60 AND DT65

(Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm:	
DT50	50/4800-5500
DT60	60/4800-5500
DT65	65/4800-5500

Bore:

DT50 (Prior to 1984)	80 mm (3.15 in.)
DT50 (1984), DT60 & DT65	84 mm (3.31 in.)

Stroke	72 mm (2.83 in.)
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Number of Cylinders	2
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Displacement:

DT50 (Prior to 1984)	723 cc (44.12 cu. in.)
DT50 (1984), DT60 & DT65	798 cc (48.69 cu. in.)

Spark Plug:

NGK	BSHS*
Electrode Gap	0.8-0.9 mm (0.031-0.035 in.)

Ignition Type

Breakerless

Carburetor:

Make	Mikuni
Model	B40-32

Fuel:Oil Ratio

50:1†

*1984 DT50 models use NGK BSHS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT50 and 1983 and 1984 DT60 models are equipped

with oil injection.

SIZES - CLEARANCES

Piston Ring End Gap	0.2-0.4 mm (0.008-0.016 in.)
Piston Pin Diameter	19.995-20.000 mm (0.7872-0.7874 in.)

Piston to Cylinder Wall Clearance:

DT50 (Prior to 1984)	0.097-0.112 mm (0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65	0.112-0.127 mm (0.0044-0.0050 in.)

Max. Crankshaft Runout at Main

Bearing Journal	0.05 mm (0.002 in.)
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Max. Connecting Rod Small End

Side Shake	5.0 mm (0.20 in.)
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TIGHTENING TORQUES

Cylinder Head:

6 mm	8-12 N·m (6-9 ft.-lbs.)
10 mm	40-60 N·m† (29-44 ft.-lbs.)

Crankcase	40-60 N·m† (29-44 ft.-lbs.)
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Exhaust Cover	8-12 N·m (6-9 ft.-lbs.)
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Flywheel Nut	200-210 N·m (145-152 ft.-lbs.)
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Gearcase Pinion Nut	30-40 N·m (22-29 ft.-lbs.)
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Propeller Shaft Nut	50-60 N·m (36-44 ft.-lbs.)
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Standard Screws:

Unmarked or Marked "4"	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)

Stainless Steel

5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	6-10 N·m (5-7 ft.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)

Marked "T" or SAE Grade 5

5 mm	3-6 N·m (2-5 ft.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-28 N·m (13-20 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

Suzuki Vs 8intruder Service Manual

D Keegan



Suzuki Vs 8intruder Service Manual:

Suzuki Intruder, Marauder, Volusia and Boulevard '85 to '09 Editors of Haynes Manuals,2015-06-15 Complete coverage for your Suzuki Intruder Marauder Volusia and Boulevard covering VS700 VS750 and VS800 Intruder 1985 to 2004 VZ 800 Marauder 1997 to 2004 VL800 Volusia 2001 to 2004 and S50 C50 M50 Boulevard 2005 thru 2009 Does not include VX800 Marauder Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools workshop tips section in color [Suzuki Intruder, Marauder, Volusia & Boulevard, 1985-2017 Haynes Repair Manual](#) Editors of Haynes Manuals,2018-06-26 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle where we learn the best ways to do a job and that makes it quicker easier and cheaper for you Haynes books have clear instructions and hundreds of photographs that show each step Whether you are a beginner or a pro you can save big with a Haynes manual This manual features complete coverage for your Suzuki Intruder Marauder Volusia Boulevard 1985 2017 covering Routine maintenance Tune up procedures Engine repair Cooling and heating Air conditioning Fuel and exhaust Emissions control Ignition Brakes Suspension and steering Electrical systems and Wring diagrams *Suzuki Intruder, Marauder, Volusia and Boulevard Haynes Service & Repair Manual* Editors of Haynes Manuals,2020-02-25 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle where we learn the best ways to do a job and that makes it quicker easier and cheaper for you Haynes books have clear instructions and hundreds of photographs that show each step Whether you are a beginner or a pro you can save big with a Haynes manual This manual features complete coverage for your 1985 to 2019 Suzuki Intruder Marauder Volusia and Boulevard covering Routine maintenance Tune up procedures Engine repair Cooling and heating Air conditioning Fuel and exhaust Emissions control Ignition Brakes Suspension and steering Electrical systems and Wring diagrams The specific models covered by this manual are VS700 750 800 Intruder 1985 2004 VZ800 Marauder 1997 2004 VL800 Volusia 2001 2004 Boulevard C50 2005 2019 Boulevard M50 2005 2019 Boulevard S50 2005 2019 Does not include VX800 Marauder models **AdrenalineMoto | Street Motorcycle PU Catalog 2014** Parts-Unlimited Motorcycle Parts & Gear,LeMans Corporation - All Rights Reserved,2014-01-01 AdrenalineMoto is an authorized dealer of Parts Unlimited and claims no

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Table of Contents Suzuki Vs 8intruder Service Manual

1. Understanding the eBook Suzuki Vs 8intruder Service Manual
 - The Rise of Digital Reading Suzuki Vs 8intruder Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Vs 8intruder Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Vs 8intruder Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Vs 8intruder Service Manual
 - Personalized Recommendations
 - Suzuki Vs 8intruder Service Manual User Reviews and Ratings
 - Suzuki Vs 8intruder Service Manual and Bestseller Lists
5. Accessing Suzuki Vs 8intruder Service Manual Free and Paid eBooks

- Suzuki Vs 8intruder Service Manual Public Domain eBooks
- Suzuki Vs 8intruder Service Manual eBook Subscription Services
- Suzuki Vs 8intruder Service Manual Budget-Friendly Options
- 6. Navigating Suzuki Vs 8intruder Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Vs 8intruder Service Manual Compatibility with Devices
 - Suzuki Vs 8intruder Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Vs 8intruder Service Manual
 - Highlighting and Note-Taking Suzuki Vs 8intruder Service Manual
 - Interactive Elements Suzuki Vs 8intruder Service Manual
- 8. Staying Engaged with Suzuki Vs 8intruder Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Vs 8intruder Service Manual
- 9. Balancing eBooks and Physical Books Suzuki Vs 8intruder Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Vs 8intruder Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki Vs 8intruder Service Manual
 - Setting Reading Goals Suzuki Vs 8intruder Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki Vs 8intruder Service Manual
 - Fact-Checking eBook Content of Suzuki Vs 8intruder Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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