

5.4 Assembly overview - removing and installing gearbox housing and selector mechanism

1 - Countersunk bolt, 20 Nm

2 - Flange shaft with compression spring

- Removing and installing [5.4006.120](#)
- Assembling [5.4006.120](#)

3 - Torx socket head bolt, 20 Nm

- For reverse shaft support
- Tightening
- Always remove

4 - Torx socket head bolt, 20 Nm

- For reverse shaft support
- Tightening
- Always remove

5 - O-ring

- Always remove

6 - Pinion pin

7 - Bolt, 20 Nm

8 - Bolt, 20 Nm

9 - Cover plate

10 - Clutch housing

- Put off together with pin [5.4006.01](#)
- Repeating [5.4006.01](#)

11 - Clutch housing

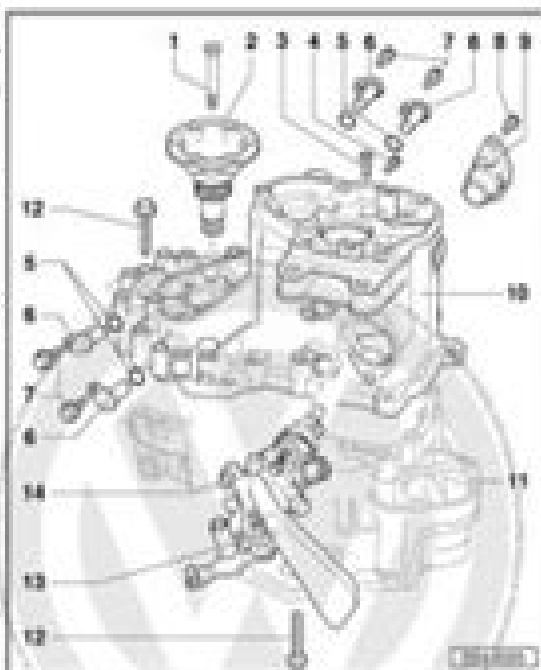
- Repeating [5.4006.01](#)

12 - Hexagon bolt, 20 Nm and turn 90° further

13 - Selector mechanism

- Disassembling and assembling [5.4006.01](#)

14 - Hexagon bolt, 20 Nm



5.5 Assembly overview - removing and installing input shaft, output shaft, differential and selector forks

1 - Differential

- Disassembling and assembling [5.4006.120](#)

2 - Seal

- Qty: 4
- Always remove

3 - Output shaft

- Disassembling and assembling [5.4006.120](#)

4 - Reverse shaft support

- Disassembling and assembling [5.4006.120](#)
- Repeating [5.4006.120](#)

5 - Reverse shaft

- Disassembling and assembling [5.4006.120](#)

6 - Input shaft

- Disassembling and assembling [5.4006.120](#)

7 - Selector fork for reverse gear

- Disassembling and assembling [5.4006.120](#)
- Installation position [5.4006.01](#)

8 - Torx socket head bolt, 20 Nm

9 - Selector mechanism

- (Selector fork)
- Disassembling and assembling [5.4006.01](#)

10 - Clutch housing

- Repeating [5.4006.01](#)

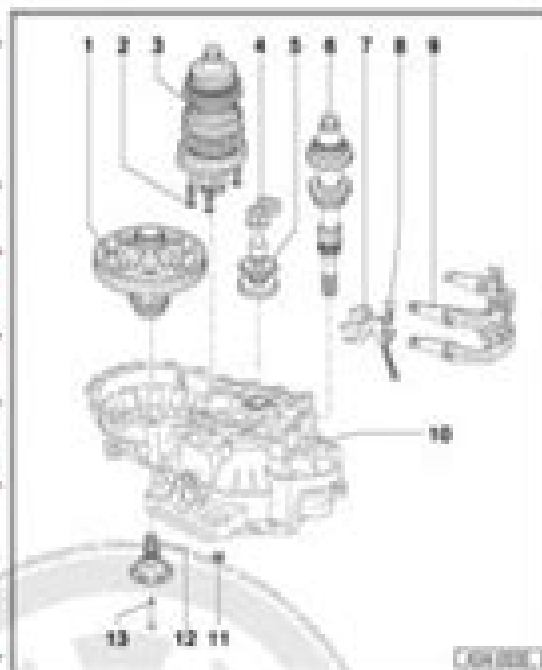
11 - Hexagon bolt, 20 Nm and then turn 90° further

- 4 made for housing support

12 - Flange shaft with compression spring

- Removing and installing [5.4006.120](#)
- Assembling [5.4006.120](#)

13 - Countersunk bolt, 20 Nm



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A red circular graphic with a gradient, appearing as a stylized arrow or a light effect, positioned to the right of the Haynes logo.

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