

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-39

main Bearings Inspection

10-45-0000

General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



10-45-0001

Visual Inspection

Check bearings for pitting, scratches, wear or damage. If any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

main Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plastic is installed.

Check clearance by using gauging plastic according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft or journal, according to hole).



10-45-0002

4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.5 kgf-m, 36.5 ft-lb).

c) In the same manner as in Step a), retighten them to 60°.

d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Cylinder Head Components

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Component	1) General note		2) Tightening torque (N·m)
	3) Tightening torque (kgf-m)		
Cylinder head bolt (3)	4) Tightening torque (ft-lb)		5) Tightening torque (kgf-m)
	6) Tightening torque (ft-lb)		
Cylinder head gasket (2)	7) Tightening torque (ft-lb)		8) Tightening torque (kgf-m)
	9) Tightening torque (ft-lb)		
Cylinder head bolt (4)	10) Tightening torque (ft-lb)		11) Tightening torque (kgf-m)
	12) Tightening torque (ft-lb)		
Cylinder head bolt (5)	13) Tightening torque (ft-lb)		14) Tightening torque (kgf-m)
	15) Tightening torque (ft-lb)		
Cylinder head bolt (6)	16) Tightening torque (ft-lb)		17) Tightening torque (kgf-m)
	18) Tightening torque (ft-lb)		
Cylinder head bolt (7)	19) Tightening torque (ft-lb)		20) Tightening torque (kgf-m)
	21) Tightening torque (ft-lb)		
Cylinder head bolt (8)	22) Tightening torque (ft-lb)		23) Tightening torque (kgf-m)
	24) Tightening torque (ft-lb)		
Cylinder head bolt (9)	25) Tightening torque (ft-lb)		26) Tightening torque (kgf-m)
	27) Tightening torque (ft-lb)		
Cylinder head bolt (10)	28) Tightening torque (ft-lb)		29) Tightening torque (kgf-m)
	30) Tightening torque (ft-lb)		
Cylinder head bolt (11)	31) Tightening torque (ft-lb)		32) Tightening torque (kgf-m)
	33) Tightening torque (ft-lb)		
Cylinder head bolt (12)	34) Tightening torque (ft-lb)		35) Tightening torque (kgf-m)
	36) Tightening torque (ft-lb)		
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	42) Tightening torque (ft-lb)		
Cylinder head bolt (15)	43) Tightening torque (ft-lb)		44) Tightening torque (kgf-m)
	45) Tightening torque (ft-lb)		
Cylinder head bolt (16)	46) Tightening torque (ft-lb)		47) Tightening torque (kgf-m)
	48) Tightening torque (ft-lb)		
Cylinder head bolt (17)	49) Tightening torque (ft-lb)		50) Tightening torque (kgf-m)
	51) Tightening torque (ft-lb)		
Cylinder head bolt (18)	52) Tightening torque (ft-lb)		53) Tightening torque (kgf-m)
	54) Tightening torque (ft-lb)		
Cylinder head bolt (19)	55) Tightening torque (ft-lb)		56) Tightening torque (kgf-m)
	57) Tightening torque (ft-lb)		
Cylinder head bolt (20)	58) Tightening torque (ft-lb)		59) Tightening torque (kgf-m)
	60) Tightening torque (ft-lb)		

Suzuki Pj640a Manual

Floyd Clymer,Velocepress



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Suzuki GT, ZR & TS50 Jeremy Churchill,1984 *Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual* Bob Henderson,John Harold Haynes,1995 Haynes disassembles every subject vehicle and documents every step with through instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Suzuki SJ & Vitara 1982 to 1997 (up to P Registration) 4-cyl Petrol** Bob Henderson,A. K. Legg,1994-05-01 SJ410 SJ413 Vitara inc Santana Samurai special limited editions Petrol 1 0 litre 970cc 1 3 litre 1298 1324cc 1 6 litre 1590cc 4 cyl Does NOT cover V6 engines **Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual** Bob Henderson,John H. Hayes,1989 **Suzuki GT, ZR & TS50 Owners Workshop Manual** Jeremy Churchill,1986 **Suzuki LT230 & LT250 85-90** Penton Staff,2000-05-24 LT230S Chain Drive 1985 1988 LT F230G Shaft Drive 1985 1987 LT230G Shaft Drive 1985 1986 LT250S Chain Drive 1989 1990 *Suzuki GP 100 & 125 Owners Workshop Manual* Chris Rogers,1982-01-01
Suzuki Trail Bikes Owners Workshop Manual Chris Rogers (Writer on automotive engineering),1982 *Suzuki Carry Da63t Electrical Service Manual & Diagrams* James Danko,2011 **Suzuki Volusia & Boulevard C50 from 2001-2017 Clymer Repair Manual** Clymer Publications,2018-05-01 Complete coverage for your Suzuki Volusia Boulevard C50 manufactured from 2001 2017 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color The specific models covered by this manual are Suzuki Volusia 2001 2004 Suzuki Boulevard C50 2005 2017 **Suzuki SJ Series & Vitara Owners Workshop Manual** Bob Henderson,A. K. Legg,1994 *Suzuki Service Manual* Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department,197? **Suzuki Trail Bikes Owners Workshop Manual** Mansur Darlington,1975 **Suzuki Ts 50x Owner S Workshop Manual** Richard Stone,Stone Richard Staff,1994-12-01 *Veloce Suzuki T20 & T200 1965-1969 Factory Workshop Manual* Floyd Clymer,Velocepress,2009-06-01 A faithful reproduction of the 1970 Floyd Clymer publication of the official factory Suzuki Workshop Manual for the T20 and T200 series of motorcycles including the 250cc Super Six and X6 Hustler and the 200cc X5 Invader and Sting Ray Scrambler There are comprehensive tables of technical data tolerances and fits and all of the expected data from a factory publication for the repair and overhaul of all major and minor mechanical and electrical components making it an invaluable resource for collectors and restorers of these classic

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Suzuki: Service Manual Suzuki Motor Corporation (Hamamatsu), *Suzuki TS50 X Owners Workshop Manual* Richard Stone, Suzuki Motorcycles, 1995-09-01 [Suzuki C550 & 80 Roadie Owners Workshop Manual](#) Jeremy Churchill, 1984 **Suzuki Service Manual [for] Suzuki GT380** Suzuki Motor Co. Ltd, 1972 [Suzuki Jimny English Factory Parts Manual JA12, JA22W Series](#) James Danko, 2020-07-16 This is the complete Suzuki Jimny JA12 JA22W Series manual with the final F6A Engine Series as it transferred to the newer JA22W Series with the new and improved K6A Engine Over 480 Pages or detailed factory parts diagrams and part numbers to maintain and or upgrade your Suzuki Jimny to the later model parts in the JA22W series It is the full parts manual with labor hours listed for repair shops included All models in the series are included convertible and van bodies A must have manual for the Jimny JA12 JA22W owner Repair shops and Parts suppliers too a must have manual See our other Jimny Service manuals available for maintenance and repair Covers all JA12C JA12V JA12W and JA22W Models

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