



3" - 6" Vertical Wet Well Chopper Pumps

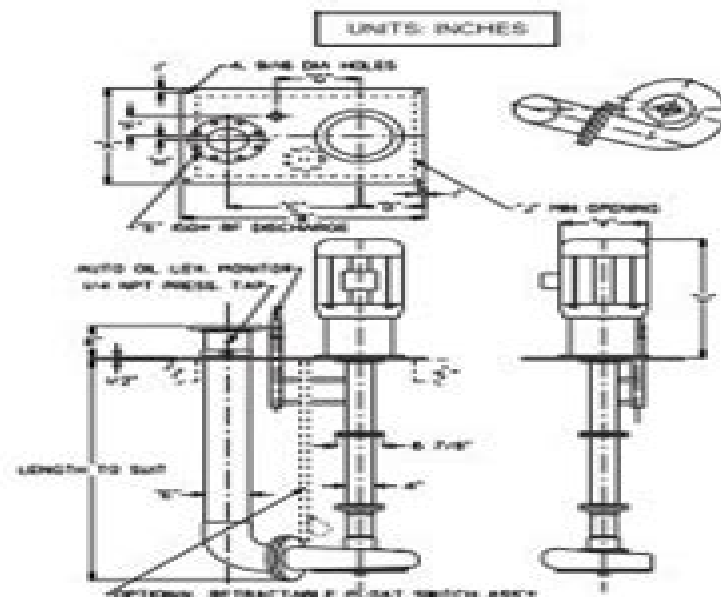
Materials of Construction:

Casing:	Ductile Cast Iron.
Impeller/Cutter Bar:	
Upper Cutter/Cutter Nut:	Cast Steel, heat treated to minimum Rockwell C 60.
Mechanical Seal:	Cartridge type with silicon carbide (or tungsten carbide) faces.
Thrust Bearings:	Back-to-back angular contact ball type.
Radial Bearings:	Ball type.
Shaft:	Heat treated steel.
Lubrication:	ISO Gr. 46 oil.
Discharge Flange:	150 lb. ANSI rated.
Mounting Plate:	Carbon steel.
Paint:	Acrylic Urethane.

DRAWINGS AND DIMENSIONS SUBJECT TO CHANGE WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION PURPOSES. CONTACT VAUGHAN FOR CERTIFIED CONSTRUCTION PRINTS.

MODEL	A	B	C	D	E	F	G	H	J
V3P / V3M	20	24	11 1/2	7 1/2	3	6	12 1/2	0	12 x 20 1/2
V4S / V4M	20	24	12 1/2	7 1/2	3	6	10 1/2	0	13 1/2 x 20 1/2
V3P	20	24	14 1/2	6 1/2	3	6	10 1/2	0	13 x 23 1/2
V3P / V3M	20	24	12 1/2	7 1/2	3	6	12 1/2	1 1/2	16 x 23 1/2
V4K / V4L	20	24	14 1/2	6 1/2	4	6	8 1/2	0	15 x 23 1/2
V4P / V4R	20	30	16 1/2	6	4	6	11	0	16 1/2 x 23 1/2
V5U / V5R	24	36	19 1/2	8 1/2	6	5	12 1/2	0	17 1/2 x 32 1/2

HP	SPEED	FRAME SIZE	V	U	HP	SPEED	FRAME SIZE	V	U
5	1175	215TC	10 1/2	26	25	1175	324TC	16 1/2	35 1/2
	1750	184TC	8 1/2	23		1750	254TC	14 1/2	32 1/2
7.5	1175	254TC	13	29 1/2	30	1175	324TC	16 1/2	35 1/2
	1750	215TC	10 1/2	24 1/2		1750	254TC	14 1/2	32 1/2
10	1175	256TC	13	31 1/2	40	1750	256TC	14 1/2	34
	1750	215TC	10 1/2	26		3510	254TSC	14 1/2	32 1/2
15	1175	284TC	14 1/2	30 1/2	50	1750	324TC	16 1/2	35 1/2
	1750	254TC	13	29 1/2		3510	256TSC	14 1/2	28 1/2
	3510	254TC	13	29 1/2	60	1750	324TC	16 1/2	37 1/2
	1175	286TC	14 1/2	34		3510	324TSC	16 1/2	33 1/2
20	1750	256TC	13	31 1/2	75	1750	354TC	18 1/2	39 1/2
	3510	256TC	13	31 1/2		1750	365TC	18 1/2	39 1/2



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CURRENT U.S. PATENTS: Nos. 7,125,221;
5,460,482; 5,460,483; 5,460,540; 5,254,000;
5,076,757; 4,845,384; 4,842,476.

CURRENT FOREIGN PATENTS: Nos. 2 371
834; 2 188 136; 1,290,981; 276224; 9 774 045.

OTHER PATENTS PENDING.

Vaughan Chopper Pump Service Manual

Mike Jess



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Waste Management International ,1994 **MacRae's Blue Book** ,1990 Wastewater Technology Buyers' Guide ,1995 Scientific American ,1905 Monthly magazine devoted to topics of general scientific interest **Progressive Farmer** ,1974 **American Export Register** ,1980 *The Prairie Farmer* ,1955 **Farmers and Consumers Market Bulletin** ,2008 **Operation and Maintenance Manual for Hand Pumps** Fred Cammack,1999 Operation and Maintenance Manual for Submersible Well Pump Harry Kringler,1984 Installation, operation and maintenance manual with parts list : G.R. Gorman-Rupp pumps G.R. Gorman-Rupp pumps,1981 This manual is designed to help the user to achieve the best performance and longest life from the pumps *Service Manual, MP Pumps* MP Pumps, Inc,1962

Service Manual No. 1 Fort Wayne Engineering & Manufacturing Co,1922

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