

# Powerlite Overhaul

## DISASSEMBLY AND INSPECTION OF THE TRANSMISSION

**Notes:** When overhauling the Powerlite transmission, it is extremely important that all dis- and foreign parts be kept out of the working parts. Cleanliness is essential. First, clean all external surfaces with kerosene, if possible. Parts may be cleaned with a suitable solvent and dried with compressed air only. The case when handling parts to prevent damage.

### Removal of Oil Pan, Oil Strainer and Valve Body

1. Remove the oil pan gasket.
2. Loosen the double and manual control lever assembly lock nuts.
3. Slide the lever assembly off the shaft and remove the shaft seal cover.
4. Remove the two oil strainer to transmission case screws and washers.
5. Lift off strainer and inspect both impinge oil seal rings.

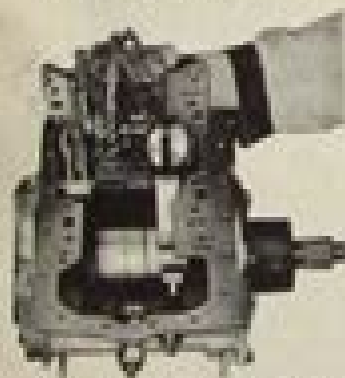


Fig. 1. Removal or Installation of Valve Body and Transfer Plate

6. Remove the five transfer plate to transmission case screws and lift off the valve body and transfer plate assembly. (Fig. 1-1)
7. Place the valve body assembly in the bearing flange.

### End Clearance Check

Before further disassembly of the transmission, check the end clearance in the following manner:

1. Insert a screwdriver between the planet pinion carrier bearing and direct clutch assembly and move the clutch assembly to its forward position.
2. Measure the distance between the planet pinion carrier bearing and clutch assembly.
3. Insert a screwdriver between the transmission case and direct clutch assembly and move direct clutch assembly back.
4. Measure distance between the direct clutch assembly and planet pinion carrier.
5. Subtract the second measurement from the first to obtain the end clearance. Allowable clearance is .025 to .032 inch. Use caliper tool gauge or a dial indicator to measure the end clearance. (Fig. 2)
6. If end clearance exceeds .032", install a thicker direct clutch pinion carrier thrust washers. If clearance is less than .025", install a thinner



Fig. 2. Checking End Clearance.

washer. The thrust washer is slightly too and is available in three sizes.

### Removal of Rear Extension Bearing

1. Remove the hand brake assembly from the rear extension bearing.
2. Remove the transmission drive pinion and inspect spline gear.
3. Remove rear bearing oil seal. Remove any thrust or seals from the intermediate shaft extension shaft.
4. Remove the rear extension bearing to transmission bearing screws and ball washers.
5. Install guide studs and remove extension bearing with special puller. Use care when removing bearing to prevent damage to its pinion.
6. Inspect the bearing for cracks and to move any debris from the pinion surface.
7. Clean the output shaft rear bearing and dry with compressed air. Inspect bearing for rough spots.

**Caution:** Do not use bearing

8. To remove bearing, first remove rear bearing snap ring, using long steel plate. Then bend edge of snap ring and inspect for distortion. Use special device to drive bearing from shaft ring.
9. Remove seal to rear of extension bearing and make certain it is open and free of dirt.

### Removal, Disassembly and Inspection of Governor

1. Remove nut of the snap ring from the governor valve shaft. (Fig. 3)

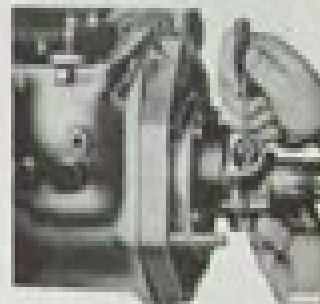


Fig. 3. Removal or Installation of Governor Valve Shaft Snap Ring

2. Remove the governor valve and shaft. (Fig. 4)



Fig. 4. Removal or Installation of Governor Valve and Shaft

# Torqueflite Shop Manual

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## **Torqueflite Shop Manual:**

Torqueflite A-727 Transmission Handbook HP1399 Carl Munroe, 2003-08-05 This book provides step by step instructions for how to modify Chrysler s 904 Torqueflite automatic transmission for drag racing road racing and circle racing Topics include theory of operation transbrakes valve bodies adapters dissembly modifications assembly adjustments installation high horsepower application and torque converters **Motor's Factory Shop Manual** ,1971 *Chilton's Auto Repair Manual* 1986 Chilton Book Company,1985 Chrysler TorqueFlite A-904 & A-727 Tom Hand,2017-10-16 The A 904 and A 727 debuting in 1960 and 1962 respectively are 3 speed automatic Chrysler TorqueFlite Transmissions In Mopar circles they have become synonymous with strength durability and performance In fact 43 years after its first application A 904s were still found in the Jeep lineup TorqueFlites are known for their dependability but many have endured a tremendous amount of abuse over 50 plus years when hooked up to V 8 Mopar powerplants There is little doubt that some of these automatics could be prone to failure or at least need a thorough rebuild Tom Hand shares his decades of experience rebuilding TorqueFlite transmissions with chapters dedicated to troubleshooting disassembly and reassembly performance modifications post installation procedures and the most thorough source guide offered in print ever The author walks you through the TorqueFlite rebuild with color photos showcasing step by step procedures with highly detailed easy to follow text This book will keep money in your pocket and add experience to your r sum but more important it will help you get your Mopar back on the road p p1 margin 0 0px 0 0px 0 0px 0 0px font 12 0px Arial **Colt Owners Workshop Manual** John Harold Haynes,A. Jones,1978 **Chilton's Auto Repair Manual** ,1954 Chilton's Import Car Repair Manual 1983-90 Chilton Automotive Books,1989-10 Maintenance specifications step by stept parts replacments **Chilton's Auto Repair Manual, 1983** Chilton Automotive Books,1982 Guide to maintenance and repair of every mass produced American car made between 1976 and 1983 **Chilton's Auto Repair Manual, 1984** Chilton Book Company,1983-11 Documents specifications repairs and servicing procedures for individual models and provides information on component repair and overhaul *Chilton's Import Car Repair Manual, 1985* ,1984 *Catalog of Copyright Entries. Third Series* Library of Congress. Copyright Office,1973 **Chilton's Automobile Repair Manual** ,1967 *Auto-mechanics II* United States Armed Forces Institute,John Wilson,1960 Automotive Repair Industry United States. Congress. Senate. Committee on the Judiciary. Subcommittee on Antitrust and Monopoly,1970 *Chilton's Auto Repair Manual 1982* Alan F. Turner,1981 Chilton's Auto Repair Manual Harold T. Glenn,1960 Each edition includes information for that year and several previous years **Popular Mechanics** ,1977-05 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Chilton's Import Car Repair Manual, 1986** ,1985 **Motor Imported Car Repair Manual** ,1983 *Automotive Repair Industry: Appendix (Pages 1819 to*

3006) United States. Congress. Senate. Committee on the Judiciary. Subcommittee on Antitrust and Monopoly, 1969

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