



HON 25 SLOTTING ATTACHMENT

The attachment enables fine operations with the FNK 25 miller to be performed. It is intended, in particular, for finishing of sharp angles in shaped pre-machined holes. The head is equipped with a self-contained electric motor drive and with a transmission mechanism. The amount of tool stroke is adjustable.

Technical Data

Maximum stroke	mm	100
Number of drive steps		6
Number of double strokes	No./min.	50—280

BORING HEADS

The boring heads are used for boring precision-spaced holes. The following types of boring heads are supplied for the FNK 25 milling machine:

ON 24 2361 Pvh 19-25 2 M 10

This head is of a rigid and well balanced design, thus warranting machining to close limits of accuracy and perfect surface finish of the machined holes. Boring range is 19—25 mm, one division of the adjusting screw = 0.05 mm (0.002"). The head is fitted with a Morse 2 shank with an M 10 thread.

It is thus necessary to use the appertaining reducing collet for clamping it in position.

Supplied with each head are 2 high-speed steel tools, 1 tool fitted with an cemented carbide tip and a spanner for readjustment of the tool.

FNK 25

Tos Fnk25 Manual

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Table of Contents Tos Fnk25 Manual

1. Understanding the eBook Tos Fnk25 Manual
 - The Rise of Digital Reading Tos Fnk25 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Tos Fnk25 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Tos Fnk25 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Tos Fnk25 Manual
 - Personalized Recommendations
 - Tos Fnk25 Manual User Reviews and Ratings
 - Tos Fnk25 Manual and Bestseller Lists
5. Accessing Tos Fnk25 Manual Free and Paid eBooks
 - Tos Fnk25 Manual Public Domain eBooks
 - Tos Fnk25 Manual eBook Subscription Services
 - Tos Fnk25 Manual Budget-Friendly Options
6. Navigating Tos Fnk25 Manual eBook Formats

- ePub, PDF, MOBI, and More
- Tos Fnk25 Manual Compatibility with Devices
- Tos Fnk25 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Tos Fnk25 Manual
 - Highlighting and Note-Taking Tos Fnk25 Manual
 - Interactive Elements Tos Fnk25 Manual
- 8. Staying Engaged with Tos Fnk25 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Tos Fnk25 Manual
- 9. Balancing eBooks and Physical Books Tos Fnk25 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Tos Fnk25 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Tos Fnk25 Manual
 - Setting Reading Goals Tos Fnk25 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Tos Fnk25 Manual
 - Fact-Checking eBook Content of Tos Fnk25 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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