



**IMPORTANT! READ THIS SETUP THOROUGHLY BEFORE RUNNING THE MACHINE. HAVE A LICENSED ELECTRICIAN PERFORM ALL ELECTRICAL CONNECTIONS BASED ON YOUR LOCAL CODES.**

This document provides information on how-to setup the LC Series CNC Routers. More detailed documentation is on the Techno CD-ROM. All manuals should be read and understood for proper operation of the machine. These setup instructions contain additional reference documentation keep all information together.

## **LC SERIES SETUP INSTRUCTIONS**

- I. Minimum System Requirements
- I. UNPACKING THE MACHINE
- II. PCI INTERFACE CARD
- III. WIRING THE AC SPINDLE INVERTER
- IV. TECHNO CNC G-CODE INTERFACE
- V. INSTALL TECHNO CNC INTERFACE
- VI. SCALE FACTOR SETUP
- VII. TOUCHPAD SETTINGS
- VIII. E-STOP START STOP BOX
- IX. USING THE VACUUM TABLE



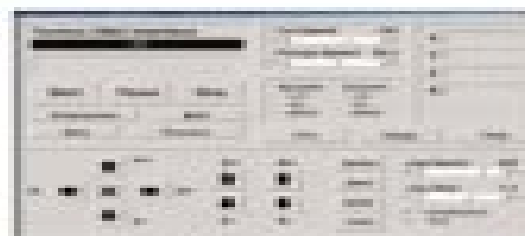
## **APPENDICES**

- A. COLLETING GUIDELINES
- B. MACHINE MAINTENANCE
- C. ADDITIONAL RESOURCES

### **I. Minimum System Requirements**

- PC with 660MHz Pentium 3 Processor, 2 GB Memory, 256 Ram, CD-ROM
- Windows 98, ME, 2000, XP or Vista\*
- Two Available PCI Slots

\*If Vista PC Operating System of choice, Techno Technical Support will provide required instructions to accommodate software compatibility.



# Techno Cnc Manual

**Jessica J Manson**



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