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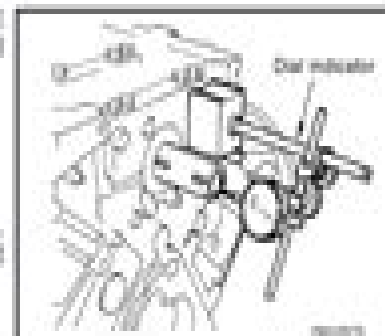
## CRANKSHAFT END PLAY

- Measure the clearance between thrust bearings and crankshaft arm when crankshaft is moved fully forward or backward with a dial indicator.

**Standard** : 0.10 - 0.26 mm (0.0039 - 0.0102 in)

**Limit** : 0.30 mm (0.0118 in)

- If the measured value exceeds the limit, replace thrust bearings, and measure again. If it still exceeds the limit, replace crankshaft also.



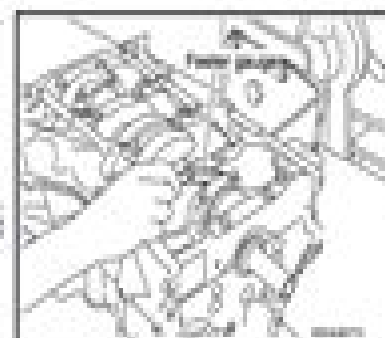
## CONNECTING ROD SIDE CLEARANCE

- Measure the side clearance between connecting rod and crankshaft arm with a feeler gauge.

**Standard** : 0.20 - 0.36 mm (0.0079 - 0.138 in)

**Limit** : 0.50 mm (0.0197 in)

- If the measured value exceeds the limit, replace connecting rod, and measure again. If it still exceeds the limit, replace crankshaft also.

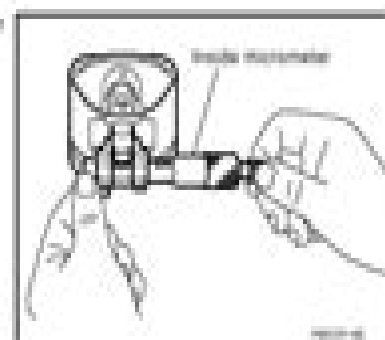


## PISTON TO PISTON PIN OIL CLEARANCE

Piston Pin Hole Diameter

Measure the inner diameter of piston pin hole with an inside micrometer.

**Standard**: 19.993 - 20.005 mm (0.7871 - 0.7876 in)



# Tek7623a Complete Service Manual With Schematic

**H Kauffman**



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