

**Functional Description (Continued)****Multi-function Block Components**

The Multi-function Valve Block includes a shuttle valve which provides internally supplied servo pressure, and an optional Pressure Compensator Over-Ride (PCOR) function with optional brake pressure defeat.

**Servo Pressure Supply**

For internal supply, the multi-function block incorporates a shuttle spool with internal check ball valve that routes oil from the main circuit ports of the motor to the control valve in the end cap. "High side" pressure is provided to the servo control valve in the end cap.

For external supply, the connection between the shuttle spool and the servo control valve is blocked in the end cap. The external pressure supply to the servo control valve connects to a port ("M5") on the end cap.

**Pressure Compensator Over-Ride (PCOR)**

The Pressure Compensator Over-Ride (PCOR) system includes a spool valve located in the PCOR block which is attached to the multi-function block. This system increases the motor displacement at system pressures above the PCOR valve setting. (Pressure Compensator Over-Ride is not available with the N2 and H2 controls, or the PC regulator.)

For bi-directional PCOR operation, the shuttle valve in the multi-function block routes system high pressure to the PCOR spool valve. For single direction PCOR operation, the PCOR spool valve is connected to one (1) side of the closed loop through passages in the multi-function block.

When system pressure exceeds the PCOR setting, the spool valve moves to connect the displacement reducing end of the servo piston to the motor case, and the displacement increasing end of the servo piston to system pressure. This increases the motor displacement, which reduces the motor output speed. When the PCOR valve closes, control of the servo piston returns to the control spool in the motor end cap.

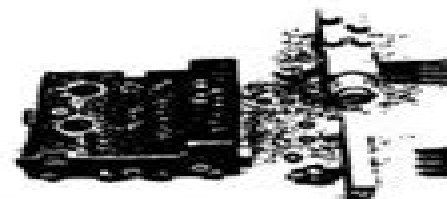


Fig. 10-35 - Multi-function Block (Without Control)

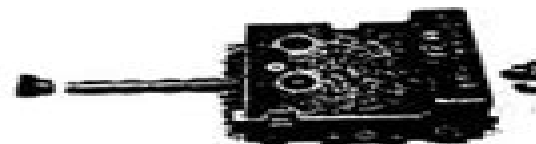


Fig. 10-36 - Multi-function Block with Servo Pressure Supply Shuttle Spool

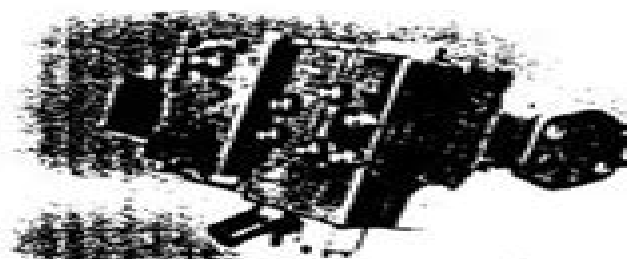


Fig. 10-37 - Multi-function Block with PCOR Block and Spool Valve (K1-K2 Control Shown)

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**G Orfield**



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## **Table of Contents Timberjack 810b Manual**

1. Understanding the eBook Timberjack 810b Manual
  - The Rise of Digital Reading Timberjack 810b Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Timberjack 810b Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Timberjack 810b Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Timberjack 810b Manual
  - Personalized Recommendations
  - Timberjack 810b Manual User Reviews and Ratings
  - Timberjack 810b Manual and Bestseller Lists

5. Accessing Timberjack 810b Manual Free and Paid eBooks
  - Timberjack 810b Manual Public Domain eBooks
  - Timberjack 810b Manual eBook Subscription Services
  - Timberjack 810b Manual Budget-Friendly Options
6. Navigating Timberjack 810b Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Timberjack 810b Manual Compatibility with Devices
  - Timberjack 810b Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Timberjack 810b Manual
  - Highlighting and Note-Taking Timberjack 810b Manual
  - Interactive Elements Timberjack 810b Manual
8. Staying Engaged with Timberjack 810b Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Timberjack 810b Manual
9. Balancing eBooks and Physical Books Timberjack 810b Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Timberjack 810b Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Timberjack 810b Manual
  - Setting Reading Goals Timberjack 810b Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Timberjack 810b Manual
  - Fact-Checking eBook Content of Timberjack 810b Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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