PONTHIA

Service Craftsman News



No. 5 8-283

May, 1956

NEW CARBURETOR UNLOADER PROCEDURE

CARBURETOR UNLOADER

Many reports have been received on carburetor unloading difficulty. To aid in correcting this problem the following procedure for unloader adjustment has been developed. This adjustment should be performed as stated in all cases of unloader difficulty.

- Loosen top trussion nut on intermediate throttle rod and push down on rod until it bottoms.
- With rod in this position tighten not finger tight plus three full turns. This ensures maximum accelerator pedal travel commensurate with proper clearances at toe board.
- 3. Remove carburetor air cleaner assembly.
- 4. Depress accelerator pedal forcibly to floor. (This should be done by person sitting in drivers seat of car to simulate actual driving conditions.) Check to see that accelerator pedal is not bitting "hump" over transmission. Move upper end of pedal to left if necessary by enlarging left hand hole in accelerator pedal bracket, and rotating bracket counterclockwise.
- With accelerator pedal depressed as in step 4, bend unloader tang on carburetor to give correct opening between edge of choke valve and air hors. (Individual specifications vary with carburetor being used. Check shop manual for individual specification.)
- 6. Replace air cleaner assembly.

The above procedure will eliminate variance in linkage, floor mar, pedal location, etc., and should ensure correct unloader action.

INSTALLATION OF TAIL LAMP

Many P.L reports have been received stating that station wagon tail lamp wires pull off the tail lamp assembly during heavy snow and bring conditions. To correct this condition install clip #4576889 on the reinforcing brace located directly ahead of the tail tamp and retain wire with clip. This clip is now being installed in production on all station wages models and has been installed on three seat wagess since the beginning of production.

TRANSMISSION TV CONTROL FOR 285 HORSEPOWER ENGINE

A new outer throttle lever and transmission rear throttle rod have been released for use with the 185 horsepower engine on both Dual Range and Strato-Flight Hydra-Matics.

The new parts provide more TV pressure at low speeds to reduce the tendency of busching the 1-2 and 2-3 shifts. The increase in TV pressure also improves the 2-3 shift in both transmissions.

Whenever a car with the 205 horsepower engine is encountered which has bunched shifts (1-2 and 2-5 too close together) or a poor 2-3 shift, check to see that the new parts have been installed. If not, replace the transmission rear throttle rod and the outer throttle lever with the new type.

Adjust linkage as ostlined in the 1956 Hydra-Matic Marcal. After setting the linkage to standard it may be necessary to "tailor" the adjustment in some cases to provide the best shift speed pattern and 2-3 shift action.

(Continued on Page 26)

EDITOR'S NOTE: The third 1966 Service Craftsman Examination is included in this issue. Remove the examination, complete and return to the Zone Office by July 15, 1866.

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Siddappa N.Byrareddy

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