

TECUMSEH

Model	MEDIUM FRAME MODELS				
	No. Cyls.	Bore	Stroke	Displacement	Horsepower
VM70	1	2-15/16 in. (74.6 mm)	2-17/32 in. (64.3 mm)	17.16 cu. in. (281 cc)	7 (5.2 kW)
VM80	1	2-1/16 in. (72.8 mm)	2-17/32 in. (64.3 mm)	18.65 cu. in. (305 cc)	8 (5.9 kW)
VM100	1	2-3/16 in. (80.9 mm)	2-17/32 in. (64.3 mm)	20.2 cu. in. (331 cc)	10 (7.5 kW)
HM70	1	2-15/16 in. (74.6 mm)	2-17/32 in. (64.3 mm)	17.16 cu. in. (281 cc)	7 (5.2 kW)
HM80	1	2-1/16 in. (72.8 mm)	2-17/32 in. (64.3 mm)	18.65 cu. in. (305 cc)	8 (5.9 kW)
HM100	1	2-3/16 in. (80.9 mm)	2-17/32 in. (64.3 mm)	20.2 cu. in. (331 cc)	10 (7.5 kW)
Model	HEAVY FRAME MODELS				
	No. Cyls.	Bore	Stroke	Displacement	Horsepower
VH70	1	2-1/8 in. (69.8 mm)	2-17/32 in. (64.3 mm)	15.0 cu. in. (246 cc)	7 (5.2 kW)
VH80	1	2-5/16 in. (84.1 mm)	2-1/8 in. (69.8 mm)	23.75 cu. in. (389 cc)	8 (5.9 kW)
VH100	1	2-5/16 in. (84.1 mm)	2-1/8 in. (69.8 mm)	23.75 cu. in. (389 cc)	10 (7.5 kW)
HH70	1	2-1/8 in. (69.8 mm)	2-17/32 in. (64.3 mm)	15.0 cu. in. (246 cc)	7 (5.2 kW)
HH80	1	2-5/16 in. (84.1 mm)	2-1/8 in. (69.8 mm)	23.75 cu. in. (389 cc)	8 (5.9 kW)
HH100	1	2-5/16 in. (84.1 mm)	2-1/8 in. (69.8 mm)	23.75 cu. in. (389 cc)	10 (7.5 kW)
HH120	1	2-1/2 in. (88.9 mm)	2-1/8 in. (69.8 mm)	27.66 cu. in. (453 cc)	12 (8.9 kW)

Engines must be identified by complete model number, including specification number in order to obtain correct repair parts. Numbers on early models are located on a name plate or tag. Numbers on later models are stamped in

blower housing. It is important to transfer ID tags from original engine to replacement short block so unit can be identified later.

Medium frame engines have aluminum blocks with cast iron sleeves.

Heavy frame engines have cast iron cylinder and block assemblies. Early VH70 and HH70 engines were identified as V70 and H70. Models VH and VM are vertical crankshaft engines and HM and HH models have horizontal crankshafts.

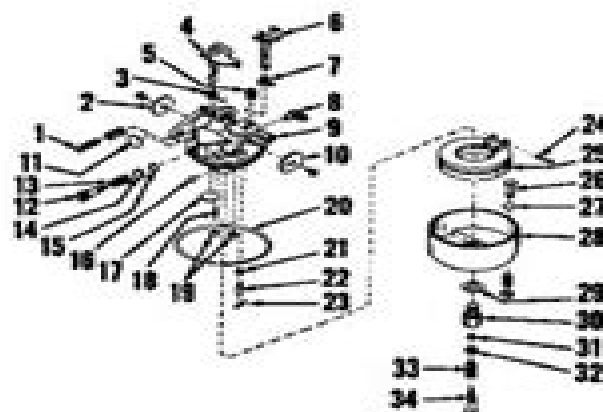


Fig. 71—Exploded view of Tecumseh carburetor.

1. Idle speed screw
2. Choke plate
3. Return spring
4. Choke shaft
5. Choke return spring
6. Choke shaft
7. Return spring
8. Fuel inlet needle
9. Carburetor body
10. Choke plate
11. Needle valve
12. Needle valve
13. Needle valve
14. Needle valve
15. Needle valve
16. Needle valve
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34. Needle valve

MAINTENANCE

SPARK PLUG. Recommended spark plug is Champion J-6 or equivalent. Set electrode gap to 0.030 inch (0.762 mm). Spark plug should be removed, cleaned and adjusted periodically. Renew plug if electrodes are burned and pitted or if porcelain is cracked. If frequent plug fouling is experienced, check for following conditions:

- a. Carburetor setting too rich
- b. Partially closed choke
- c. Clogged air filter
- d. Incorrect spark plug
- e. Poor grade of gasoline
- f. Too much oil or crankcase breather clogged

CARBURETOR. Tecumseh or Walbro float type carburetors may be used. Adjustment and service procedures for each type carburetor is outlined in the following paragraphs.

Tecumsen Engin Repair Manual

Sears, Roebuck and Company

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the Sears, Roebuck and Company text.

Tecumseh Engine Repair Manual:

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problem is posed as a brief case study that includes the nature of a particular problem factors affecting decisions about what a teacher might do and one or more proposed solutions Part three summarizes key concepts from the previous chapters and speculates about the state of correctional education in the years ahead It will be of interest to those who contemplate a career in correctional education those who are already in correctional education or those who simply want to learn what teaching in a prison jail or juvenile facility is all about

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