

Timing Belt Installation

1. Install the timing belt in the reverse order of removal:
Only key points are described here.
2. Position the crankshaft and the cam pulleys as shown before installing the timing belt.

A. Set the crankshaft so that the No. 1 piston is at top-dead-center (TDC).

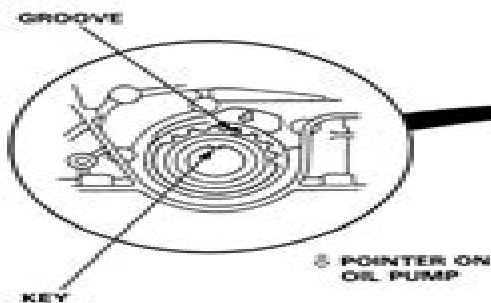
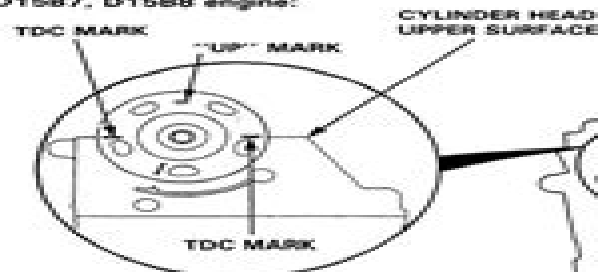
NOTE: Align the groove on the teeth side of the timing belt drive pulley to the \oint pointer on the oil pump.

B. D15B7, D15B8 engine: Align the TDC marks on the cam pulley with the cylinder head upper surface.

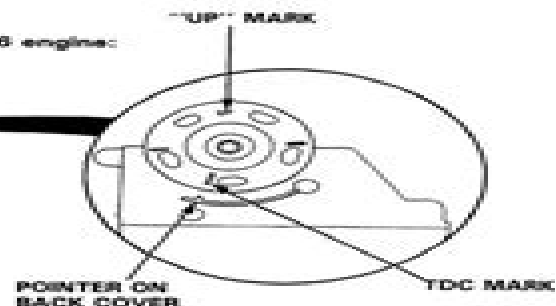
D1626 engine: Align the TDC mark on the cam pulley with pointer on the back cover.

D15Z1 engine: Align the TDC marks on the cam pulley with pointers (triangle marks) on the back cover.

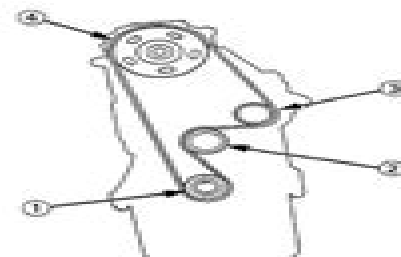
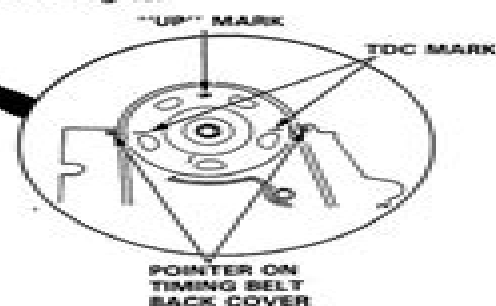
D15B7, D15B8 engine:



D1626 engine:



D15Z1 engine:



3. Install the timing belt tightly in the sequence shown.

① Timing belt drive pulley (crankshaft) → ② Adjusting pulley → ③ Water pump pulley → ④.

Timing Belt Service Manual

John H. Weise



Timing Belt Service Manual:

Embracing the Tune of Phrase: An Psychological Symphony within **Timing Belt Service Manual**

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