

Mahr

CALIBRATION CERTIFICATE

Issue Date: 1/18/2022

For: MAHR GMBH-GOETTINGEN
CARL-MAHR-STRASSE 1
GOETTINGEN, D-37073 GERMANY

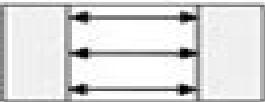
PO #: 1783094
Shop Order #: 218824
Model: MASTER RING (6107 S) DIN
Customer S/N:
Part S/N:
Tracking #: 358137
Calibration Date: 9/30/2022

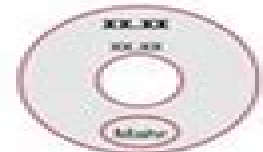
Amended/Corrected Certificate

Master Ring (6107 S) DIN - CERTIFICATION OF SIZE

Nominal Size: 32.0135mm /Tolerance=: $\pm 3.5\mu\text{m}$ Cylindricity Tolerance: $0.40\mu\text{m}$ Material: Steel

Using standards whose calibration is traceable to the International System of Units (SI) through the National Institute of Standards and Technology, and in accordance with Mahr Inc. Procedures, we hereby certify that this Master Ring has been measured per VDI 2618 and DIN 2250-1 and that the measurements were found to be:

A B C		Diameter Dev. from Nom.		Roundness
		Position	μm	μm
		A	2.67	0.07
		B	2.49	0.09
		C	2.49	0.10
Roughness Rz = $0.31\mu\text{m}$				
Cylindricity = $0.35\mu\text{m}$				



Notes: Amended to correct nominal size, was 31.0135mm

Accredited to ISO/IEC 17025 (certificate No. 200605-0) and in compliance with ANSI/NCSL Z540-1, ISO/IEC 17025:2017 section 7.5.6 and Guide 98-4 section 8.2, Our calibration laboratories use the Simple Acceptance rule (Shared Risk) when making statements of conformity.

This uncertainty represented below is an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor (k) of 2.

136B-3 Millionth Comparator
U (k=2) is estimated to be $0.18\mu\text{m}$

828CiM or ULM300
U (k=2) is estimated to be $0.20\mu\text{m}$

PLM1000-E
U (k=2) is estimated to be $0.21\mu\text{m}$

Roughness (Rz) = $0.06\mu\text{m}$

Roundness = $.03\mu\text{m}$

Cylindricity = $0.06\mu\text{m}$

Condition Received:

New

Adjustments:

None

Results:

Within Tolerance

Instrument(s) Used

Standard(s) Used

136B-3	Date Calibrated:	6/4/2022
S/N: QC7828	Calibration Due:	6/4/2023
MFU100	Date Calibrated:	3/18/2022
S/N 105216	Calibration Due:	3/18/2023
PGK120	Date Calibrated:	5/26/2022
S/N 105807	Calibration Due:	2/26/2023

GAGE BLOCKS	Date Calibrated:	11/4/2021
S/N: 318400	Calibration Due:	11/4/2022

NIST Test Number: 685-O-34363-21
Dated: 5/6/2021

Lab Conditions: Temperature: $68^{\circ} \pm 1^{\circ}\text{F}/20^{\circ}\text{C} \pm 0.5^{\circ}\text{C}$
Humidity: $45\% \pm 10\%$

Procedure Used: CP-155

Measurements taken by: Randy Taylor



Anthony Clang
Quality Manager - Technical / ISO

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Standard Calibration Procedure Manual For Machine Shop

Michael Seilmaier



Standard Calibration Procedure Manual For Machine Shop:

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pages Test Method Standard Microcircuits Revision F 708 pages Procedures for Performing a Failure Mode Effects and Criticality Analysis Revision A 54 pages **The 1982 Guide to the Evaluation of Educational Experiences in the Armed Services** American Council on Education,1982 *An Index of U.S. Voluntary Engineering Standards* United States. National Bureau of Standards,1971 **Concurrent Design of Products, Manufacturing Processes and Systems** Ben Wang,1999-01-27 Methods presented involve the use of simulation and modeling tools and virtual workstations in conjunction with a design environment This allows a diverse group of researchers manufacturers and suppliers to work within a comprehensive network of shared knowledge The design environment consists of engineering workstations and servers and a suite of simulation quantitative computational analytical qualitative and experimental tools Such a design environment will allow the effective and efficient integration of complete product design manufacturing process design and customer satisfaction predictions This volume enables the reader to create an integrated concurrent engineering design and analysis infrastructure through the use of virtual workstations and servers provide remote instant sharing of engineering data and resources for the development of a product system mechanism part business and or process and develop applications fully compatible with international CAD CAM CAE standards for product representation and modeling
Inventory of Automatic Data Processing Equipment in the United States Government ,1964 **NBS Special Publication** ,1971 *Inventory of Automatic Data Processing Equipment in the Federal Government* ,1965 **A Manual for the Chemical Analysis of Metals , Publications of the National Institute of Standards and Technology ... Catalog** National Institute of Standards and Technology (U.S.),National Institute of Standards and Technology (U.S.). Information Resources and Services Division,1994 **Scientific and Technical Aerospace Reports** ,1982 Lists citations with abstracts for aerospace related reports obtained from world wide sources and announces documents that have recently been entered into the NASA Scientific and Technical Information Database

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