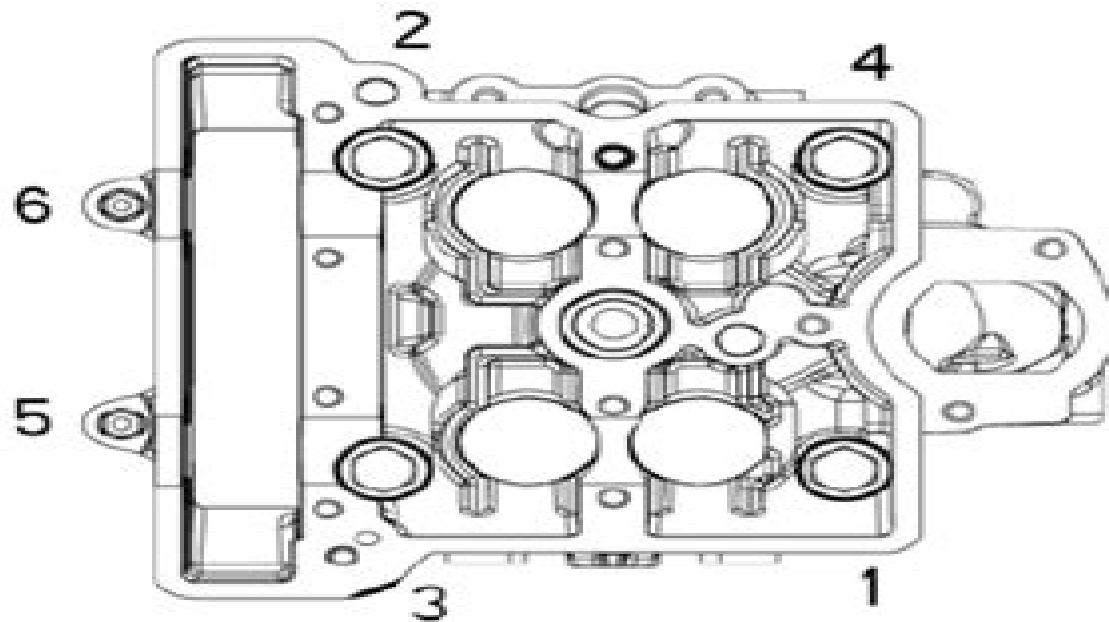


$$\text{Torque Symbol} = T$$

Cylinder Head Torque Procedure:
Torque in sequence
Step 1: 21 ft-lbs (28 Nm)
Step 2: 26 ft-lb (35 Nm)
Step 3: Additional 135°
Step 4: M6 bolts: 8 ft-lb (10 Nm)



**CYLINDER HEAD
TORQUE SEQUENCE**

Torque Sequence For Polaris 250 Xplorer Head

JS Bruner



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