

Change gears

The threading box

has a universal conception for cutting metric, Whitworth module and Diametral Pitch threads. For each type of thread to be cut a corresponding set of change gears is used. Threads and feeds are easily set by hand-operated levers which are operated according to a chart affording easy orientation.

The apron

is designed as an enclosed unit; at its front side there is a hand-operated lever for disengaging and engaging the lead screw; there is further a directional lever to control the longitudinal feed of the carriage and the transverse movements of the toolslide; finally, there is a hand wheel to operate the longitudinal feed of the carriage. The lever which controls the multi-disc clutch of the gearbox is situated at the right of the apron and is secured against accidental displacement.

The engagements of the feed rod and of the lead screw are interlocked. The apron is equipped with a safety device which automatically disengages the feed in case of an overload, returning the directional lever to its neutral position.

The slides

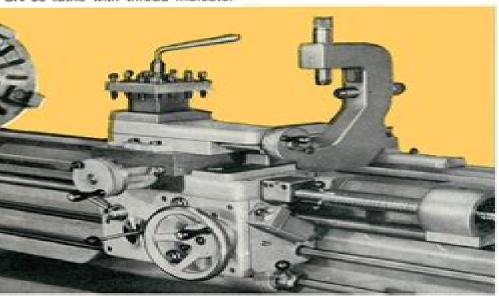
are adapted for the clamping of attachments and accessories supplied as optional equipment.

The longitudinal carriage travels on prismatic guideways protected by guards with wipers attached to the carriage. The play in the carriage guideways is taken up by a taper gib. The carriage can be locked to the slideways of the bed by the tightening of screws.

The cross slide is mounted in prismatic guideways, the backlash of which can be taken up by a taper gib. The power feed of the cross slide is controlled either by a directional lever on the apron or by a hand wheel equipped with an indexing ring. The latter can be released by a nut, adjusted at will and again locked in position.

The swivelling upper carriage is moved by a hand wheel with an indexing ring. Play in its guideways is taken up by a taper gib. The upper surface of the carriage carries a toolpost, easily adjustable by a lever by which it is locked in position.

SN 55 lathe with thread indicator



Tos Sn 4c Manual Lathe

B. Richard Hilton

Tos Sn 4c Manual Lathe:

A Manual of the Hand Lathe: Comprising Concise Directions for Working Metals of All Kinds, Ivory, Bone and Precious Hartness Flat Turret Lathe Manual ,1923 This manual of Flat Turret Lathe is Woods Egbert Pomerov Watson, 1869 inteded to aid the Flat Turret Lathe operators in acquiring a true understanding of the machine Page 5 **Turret Lathe Manual James Hartness**.1921 **Turning Lathes** James Lukin, 2015-07-23 Excerpt from Turning Lathes A Manual for Technical Schools and Apprentices a Guide Amateurs and technical students will find this book of great advantage to them as the aim of the author whoever he may be has been to explain very thoroughly the processes of the art of turning American Machinist This is a work of 158 pages very fully illustrated and with clear descriptive matter on branches of lathe work which are usually followed by amateurs For these last it is valuable as it contains succinct directions how to do certain work how to avoid the many difficulties and the causes of failure in using certain kinds of tools both wood and metal working are covered American Engineer This book is an illustrated treatise on lathe work designed for use in technical schools The minuteness and practical nature of the directions given however make it of value to amateur turners To those wishing to learn the art from the beginning it would be hard to recommend a more useful book Wood and metal turning are both considered and the description of hand turning is especially full Scientific American We heartily commend the book to those interested in the subject It will be found of special value to apprentices and others whose knowledge of lathe work is limited The National Car Builder American This work assumes that the reader has had no previous knowledge of the lathe whatever and starting with an elementary description the author advances in a very clear and intelligible manner explaining the various operations of hand and slide rest work in a thoroughly satisfactory manner Mechanics The author does not presuppose any technical knowledge whatever in the reader but begins by describing and naming the various parts and attachments of a lathe so that a schoolboy can pick up the book and work his way through it without any difficulty The illustrations are very numerous and well executed Practical Engineer The several types of lathes both for wood and metal turning and their parts in detail are fully described and illustrated as also are the various operations of the latheman's art Amateur turners will find in it many useful hints Popular Science News The small price and general excellence of this book will commend it to the large class of ambitious apprentices for whose benefit it has been written Boston Journal of Commerce About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at www forgottenbooks com This book is a reproduction of an important historical work Forgotten Books uses state of the art technology to digitally reconstruct the work preserving the original format whilst repairing imperfections present in the aged copy In rare cases an imperfection in the original such as a blemish or missing page may be replicated in our edition We do however repair the vast majority of imperfections successfully any imperfections that remain are intentionally left to preserve the state of such historical works Myford ML10 Lathe Manual Ian Bradley,1970-01-01 **Hartness Flat Turret Lathe**

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