

Input Power Installation (continued)

Note: Refer to Figure 5 for the following procedure.

1. Ensure the controller power source is off.
2. Remove the switch cover plate and switch from the input power junction box.
Note: The switch is attached to the black transformer wire. Use care when removing the switch to prevent straining this connection.
3. Remove the conduit access knock-out plug in the bottom left corner of the junction box and install 3/4" electrical conduit to as shown.
Note: The access opening in the junction box is for 1/2" conduit. A 1/2" to 3/4" conduit adapter will be required.
4. Route the Hot, Neutral and Equipment Ground wires from the power source into the junction box.
5. Strip 1/2" (13 mm) insulation from the Hot (black) wire and secure to the remaining switch terminal. Using insulated wire connectors, splice the Neutral (white) wire to the white transformer wire and the Equipment Ground (green) wire to the green transformer wire.
6. Reposition and secure the switch and cover plate. Ensure the switch is set to the Off (down) position.

Field Wire Installation

1. To provide a field common wire, attach one wire to either solenoid lead of all valves to be operated by the controller.
2. Attach a separate power wire to each remaining solenoid lead. Label these wires for identification at the station output modules.
3. Using an approved waterproof splicing method, properly insulate all valve solenoid wire connections.
4. Route the field wires into the controller cabinet through 2" conduit. Remove approximately 3/8" (10 mm) insulation from the ends of each wire.
5. Connect the valve common wire(s) to terminal "C" of any station output module.
6. Connect each valve power wire to the appropriate station number terminal. See Figure 6.

⚠ Caution: Maximum current load per station must not exceed 0.5A.

7. If a 24 V a.c. pump start relay or master valve is used, connect the power wire to terminal "M" of station output module number 1 and the common wire to terminal "C" of any station output module.

Note: The Master (M) terminal on station output modules 2-4 is inoperative.

⚠ Caution: The pump start relay current load must not exceed 0.5A. Do not connect the pump starter directly to the controller—damage to the controller will result.

Figure 5

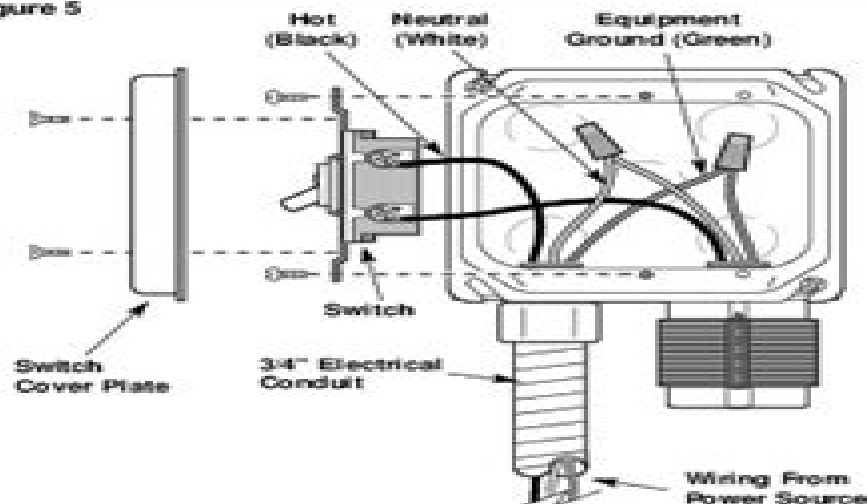
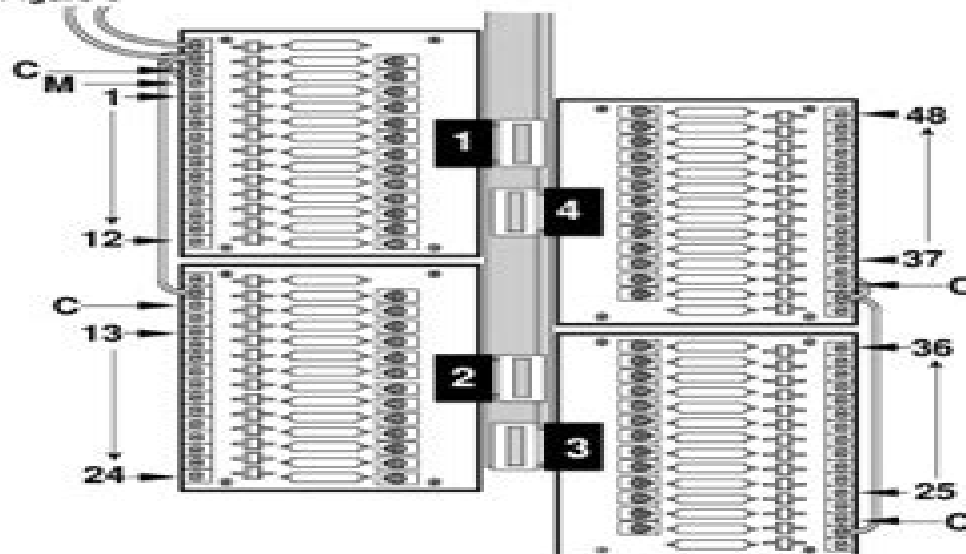


Figure 6



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CO Houle



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Table of Contents Toro Sentinel User Manual

1. Understanding the eBook Toro Sentinel User Manual
 - The Rise of Digital Reading Toro Sentinel User Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Toro Sentinel User Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Toro Sentinel User Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Toro Sentinel User Manual
 - Personalized Recommendations
 - Toro Sentinel User Manual User Reviews and Ratings
 - Toro Sentinel User Manual and Bestseller Lists
5. Accessing Toro Sentinel User Manual Free and Paid eBooks
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 - Toro Sentinel User Manual eBook Subscription Services
 - Toro Sentinel User Manual Budget-Friendly Options

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 - ePub, PDF, MOBI, and More
 - Toro Sentinel User Manual Compatibility with Devices
 - Toro Sentinel User Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Toro Sentinel User Manual
 - Highlighting and Note-Taking Toro Sentinel User Manual
 - Interactive Elements Toro Sentinel User Manual
8. Staying Engaged with Toro Sentinel User Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Toro Sentinel User Manual
9. Balancing eBooks and Physical Books Toro Sentinel User Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Toro Sentinel User Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Toro Sentinel User Manual
 - Setting Reading Goals Toro Sentinel User Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Toro Sentinel User Manual
 - Fact-Checking eBook Content of Toro Sentinel User Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
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