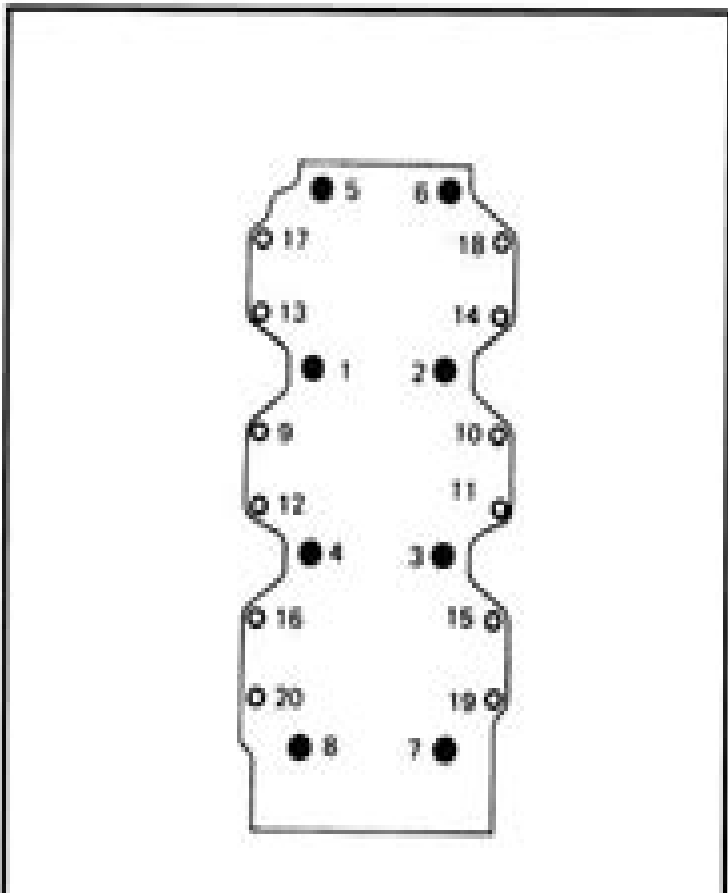
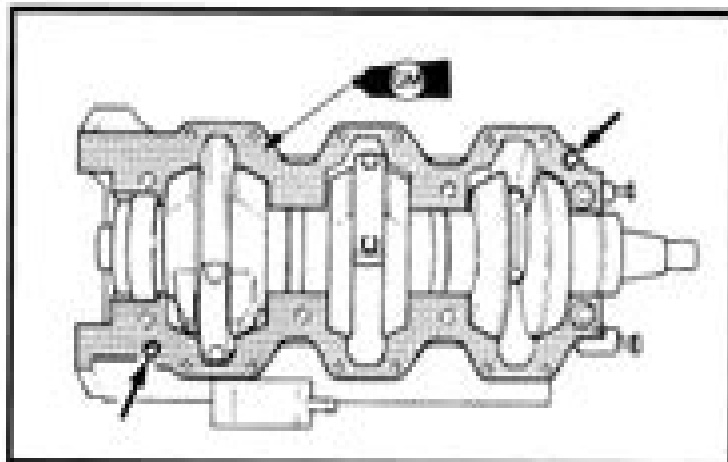




M10: 40 Nm (4.0 m • kg, 29 ft • lb)

6. Check that the crankshaft turns smoothly.

GP4002-01

CRANK CYLINDER ASSEMBLY (75, 80, 90 hp)

1. Align each locating-pin of the bearings and labyrinth-seals with each cut on the cylinder-block. Then, fit the crank assembly in place.
2. Film-coat the cylinder-block mating surface with Gasket Maker or equivalent.
3. Install the dowel-pins.
4. Match the cylinder-block and tighten the bolts to the specified torque in sequence and in two steps.



Crankcase bolt (75, 80, 90 hp)

1st step:

M6: 4 Nm (0.4 m • kg, 2.9 ft • lb)

M10: 20 Nm (2.0 m • kg, 14 ft • lb)

2nd step:

M6: 12 Nm (1.2 m • kg, 8.7 ft • lb)

M10: 40 Nm (4.0 m • kg, 29 ft • lb)

Torque Spec For 85 70 Hp Johnson

Clarence W. Coles, Howard U. Young



Torque Spec For 85 70 Hp Johnson:

Chilton's Repair and Tune-up Guide: Outboard Motors, 30 Horsepower & Over Chilton Book Company.
Automotive Editorial Department, 1973 Repair and Tune up Guide **Johnson Service-repair Handbook, 40 to 135 Hp, 1965-1975** Brick Price, 1976 **Johnson Service-repair Handbook, 40 to 140 Hp, 1965-1983** Kalton C. Lahue, 1983
The Rudder , 1969 **Seloc's Johnson/Evinrude Outboard: 1971-1985 : 2.0 HP thru 60 HP** Clarence W. Coles, Howard U. Young, 1989 **Rudder** Thomas Fleming Day, 1969 Field & Stream , FIELD STREAM America's largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations *Sea and Pacific Motor Boat* , 1971
Popular Mechanics , 1998-02 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle *Chilton's Automotive Industries* , 1971 *Standard Handbook for Mechanical Engineers* , 1978 *Outboard Motor Service Manual: Motors below 30 hp* , 1979 *Field and Stream* , 1988 **Field & Stream** , 1989 **Popular Science** , 1967-10 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better
Motor Record , 1918 **Automotive Industries** , 1971 Vols for 1919 include an Annual statistical issue title varies
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