

2.5L TORQUE SPECIFICATIONS

Components	English	Metric
A/C compressor bracket-to-engine		
1997-99	25 ft. lbs.	34 Nm
2000	35 ft. lbs.	47 Nm
A/C compressor mounting bolts	20 ft. lbs.	27 Nm
Alternator		
Mounting bolts	42 ft. lbs.	57 Nm
Mounting bracket-to-engine	35 ft. lbs.	47 Nm
Block heater nut	16 in. lbs.	1.8 Nm
Camshaft sprocket bolt	80 ft. lbs.	108 Nm
Clutch cover-to-flywheel bolts	23 ft. lbs.	31 Nm
Connecting rod nuts	33 ft. lbs.	45 Nm
Cylinder block drain plugs	30 ft. lbs.	41 Nm
Cylinder head bolts**		
Nos. 1-6	110 ft. lbs.	149 Nm
No. 7	100 ft. lbs.	135 Nm
Cylinder head cover	115 inch. lbs.	13 Nm
Distributor clamp bolt	204 inch lbs.	23 Nm
Engine shock damper stud nuts	17 ft. lbs.	23 Nm
Engine mounts - front		
Insulator bracket bolts	60 ft. lbs.	81 Nm
Insulator bracket nuts	35 ft. lbs.	47 Nm
Insulator thru-bolt	60 ft. lbs.	81 Nm
Engine mounts - rear		
Support cushion/crossmember nuts	192 inch. lbs.	22 Nm
Support cushion/bracket nuts	34 ft. lbs.	46 Nm
Transmission support bracket bolts	32 ft. lbs.	43 Nm
Transmission support bracket/cushion bolt	55 ft. lbs.	75 Nm
Transmission support adaptor bracket bolts	55 ft. lbs.	75 Nm
Exhaust manifold/pipe nuts	20 ft. lbs.	27 Nm
Exhaust manifold		
Bolt #1	30 ft. lbs.	41 Nm
Bolts #2-5	23 ft. lbs.	31 Nm
Nuts #6 & 7	11 ft. lbs.	14 Nm
Flywheel/converter housing bolts	28 ft. lbs.	38 Nm
Flywheel/crankshaft bolts	105 ft. lbs.	143 Nm
Front cover-to-block		
1/4-20	60 inch. lbs.	7 Nm
5/16-18	192 inch lbs.	22 Nm
Main bearing bolts	80 ft. lbs.	108 Nm
Oil filter	13 ft. lbs.	18 Nm
Oil filter connector	40 ft. lbs.	54 Nm
Oil gallery plug	30 ft. lbs.	41 Nm
Oil pan bolts		
1/4-20 bolts	129 inch. lbs.	14 Nm
5/16-18 bolts	156 inch. lbs.	18 Nm
Oil pump	30 ft. lbs.	41 Nm
Short	17 ft. lbs.	23 Nm
Long	17 ft. lbs.	23 Nm
Cover	70 inch. lbs.	8 Nm
P/S Pump pressure hose	38 ft. lbs.	52 Nm
Rocker arm ass'y-to-head	21 ft. lbs.	28 Nm
Spark plugs	27 ft. lbs.	37 Nm
Starter motor mounting bolts	33 ft. lbs.	45 Nm
Tensioner bracket at cylinder block	14 ft. lbs.	19 Nm
Thermostat housing	13 ft. lbs.	18 Nm
Throttle body bolts	90 inch lbs.	10 Nm
Vibration damper	80 ft. lbs.	108 Nm
Water pump bolts	23 ft. lbs.	31 Nm

** See Procedure

Torque Spec Manual For 99 Buick Lasabre

**General Motors Corporation. North
American Operations**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the text box.

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1. Understanding the eBook Torque Spec Manual For 99 Buick Lasabre
 - The Rise of Digital Reading Torque Spec Manual For 99 Buick Lasabre
 - Advantages of eBooks Over Traditional Books
2. Identifying Torque Spec Manual For 99 Buick Lasabre
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Torque Spec Manual For 99 Buick Lasabre
 - User-Friendly Interface
4. Exploring eBook Recommendations from Torque Spec Manual For 99 Buick Lasabre
 - Personalized Recommendations
 - Torque Spec Manual For 99 Buick Lasabre User Reviews and Ratings
 - Torque Spec Manual For 99 Buick Lasabre and Bestseller Lists
5. Accessing Torque Spec Manual For 99 Buick Lasabre Free and Paid eBooks
 - Torque Spec Manual For 99 Buick Lasabre Public Domain eBooks
 - Torque Spec Manual For 99 Buick Lasabre eBook Subscription Services
 - Torque Spec Manual For 99 Buick Lasabre Budget-Friendly Options

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 - ePub, PDF, MOBI, and More
 - Torque Spec Manual For 99 Buick Lasabre Compatibility with Devices
 - Torque Spec Manual For 99 Buick Lasabre Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Torque Spec Manual For 99 Buick Lasabre
 - Highlighting and Note-Taking Torque Spec Manual For 99 Buick Lasabre
 - Interactive Elements Torque Spec Manual For 99 Buick Lasabre
8. Staying Engaged with Torque Spec Manual For 99 Buick Lasabre
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Torque Spec Manual For 99 Buick Lasabre
9. Balancing eBooks and Physical Books Torque Spec Manual For 99 Buick Lasabre
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Torque Spec Manual For 99 Buick Lasabre
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Torque Spec Manual For 99 Buick Lasabre
 - Setting Reading Goals Torque Spec Manual For 99 Buick Lasabre
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Torque Spec Manual For 99 Buick Lasabre
 - Fact-Checking eBook Content of Torque Spec Manual For 99 Buick Lasabre
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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