

### STANDARD ACCESSORIES

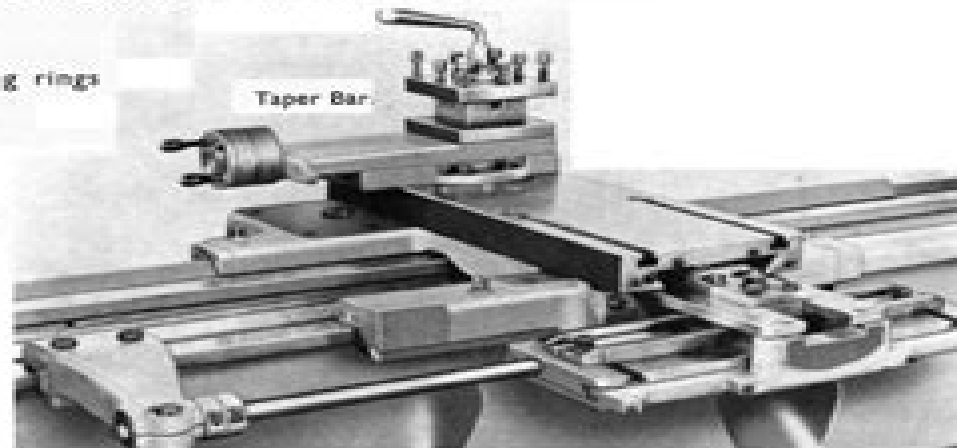
Electrical equipment 380 V/50 c/sec., incl. elektr. motor, — carrier plate, — flange for chuck dia 200 mm (7 7/8 in.) for SN 40—45, dia 250 mm (9 27/32 in.) for SN 50, — adapter into spindle, — centre Morse 5, — top slide with four-post tool post, type a) metric, b) Whitworth, — cooling system with pump and tank, — one set of change gears for the feeds and the threads, type a) metric, b) Whitworth, — chip pan, — One set of operation tools, — spare shear pins for the lead screw, — operating instructions, — lighting 24 V, without bulb.

### OPTIONAL ACCESSORIES

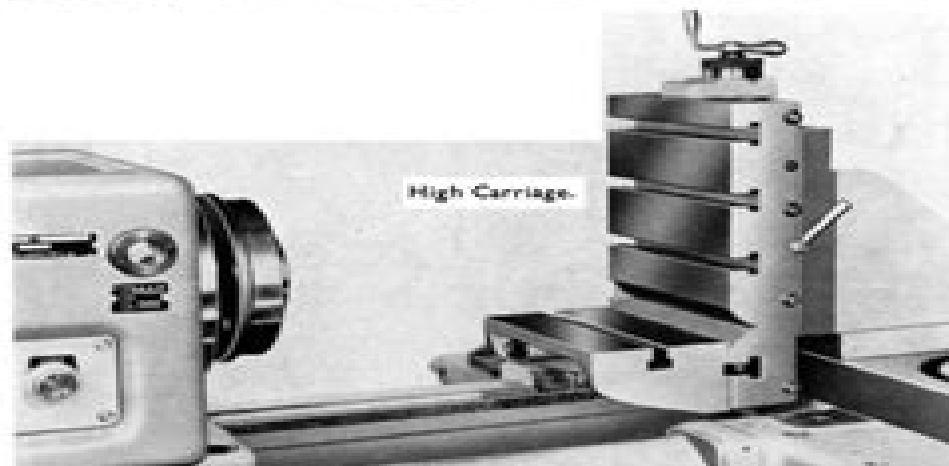
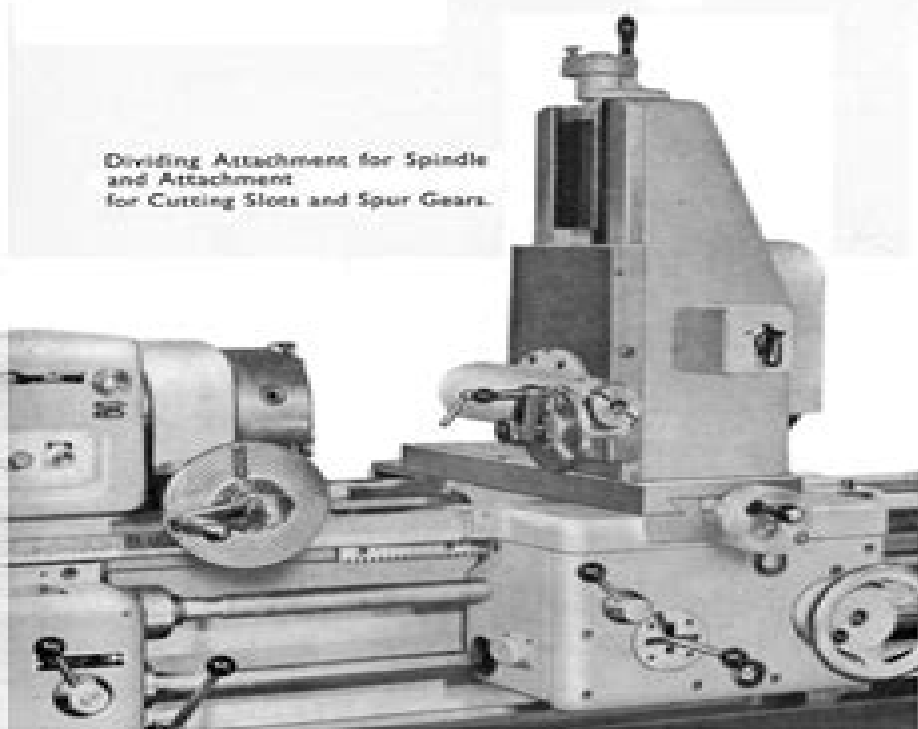
Carrier plate with division for cutting multiple threads (for the tapered nose of the work spindle), — locating plate with four jaws, — mandrel for mounting and dismantling the locating plate, — smooth locating plate, — manual collet chucking (for dia 7—45) (9/32 — 1 49/64 in.), — in your order kindly mention the number and the dia of the collets, — self centring chuck with three or four jaws: dia 200 mm (7 7/8 in.) for SN 40—45, dia 250 mm (9 27/32 in.) for SN 50, — holder plate, — pneumatic chuck with flange and control: dia 200 mm (7 7/8 in.) for SN 40—45, dia 250 mm (9 27/32 in.) for SN 50, — rear tool post, — rise and fall rest, — drilling table (when subsequently ordered it must be additionally fitted), — American-type tool post, — taper guide bar, — hydraulic copying attachment IKS 1 with proper electr. motor, type a) rear (longitudinal), b) face (transversal), — spring loaded centre, — threading dial indicator, — longitudinal stop roll, — positive stop, — indexing attachment for spindle, — carriage grinder for outside and inside grinding, with electr. motor proper, — slot- and spur gear milling attachment with electr. motor proper, — live centre Morse 5, chip guard — self-centring chuck guard, — steady rest, follow rest, — change gears for non-standard leads.

### OPTIONAL DESIGNS:

Single-belt-pulley drive by lineshaft or other means  
Inch design of lead screw and carriage screws including indexing rings  
Different voltages, frequencies or systems of electric power  
Hardened guiding surfaces of bed



Dividing Attachment for Spindle and Attachment for Cutting Slots and Spur Gears.



# Tos Sn50 Lathe Service Manual

**LM Reder**



## **Tos Sn50 Lathe Service Manual:**

*Cut master vertical turret lathe service manual* Bullard Company,1950      **Model 3060 Automatic Tracer Lathe** Jones & Lamson Machine Company,1973 This service manual provides instruction for the installation operation and maintenance of the Jones Lamson Model 30 60 Auto Traver Lathe Page 1      Operator's, Organizational, Direct Support and General Support Maintenance Manual (including Repair Parts List) for Lathe, Engine, Bench Type 12" (NSN 3416-00-449-7188). ,1983

*Operator's, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Lathe, Engine Model 1754 (NSN 3416-00-250-6550)* Standard-Modern Tool Company, Limited ,1991      **Operator, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Lathe, Engine, 9-inch Swing, Model CL 670Z (South Bend Lathe) (3416-00-235-0551).** ,1991      Operator, Organizational, Direct Support and General Support Maintenance Manual Including Repair Parts List for Engine Lathe, Model A-40H (NSN 3416-00-252-7094). ,1983      Operator's, organizational, direct support and general support maintenance manual including repair parts list for lathe, engine toolroom model 1530 (3416-00-517-1051). ,1983      *Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts List) for Lathe, Brake, Model 1476 (Star Machine & Tool Company) (NSN 4910-01-028-9849).* ,1992      *Operator's, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Lathe, Engine Model B-40 (McIlvanie Machine Works) (NSN 3416-00-725-3508).* ,1992      **Service Manual for Warner & Swasey RAM Type Turret Lathes** Warner & Swasey,1936

**Basic Maintenance for the Vintage South Bend Lathe** Ilion Industrial ILION Industrial Services LLC,2020-01-04 If you are thinking about cleaning up and using that old South Bend Lathe that you inherited from your grandfather the one that has been sitting in your garage for the last 20 years this collection of maintenance tips will help you get that beautiful piece of iron back into service Basic Maintenance for the Vintage South Bend Lathe is a starting how to guide for keeping all vintage South Bend Lathes in good working order The information is applicable to all models ranging from the 9 workshop series to the industrial versions which went from a 10 swing all the way up to 16 The manual will help educate new machine operators and enthusiasts on the correct procedures to set up clean lubricate and adjust all of the critical features of the lathe The manual is 70 pages fully illustrated with many B W photographs and diagrams plus step by step instructions on the proper methods for keeping the machine in good working order In addition lubrication charts sources of supply and other basic reference material is included Even though South Bend ceased production of these fine quality lathes years ago there are still thousands of serviceable lathes sitting out there in home shops small businesses schools and machinery dealers To support owners of these vintage machine tools we also offers two separate rebuild manuals plus various rebuild parts kits for the South Bend Lathe so please check out our other items on Amazon The two rebuild manuals sold separately are A Guide to Renovating the South Bend Lathe 9 Model A B C Plus Model 10k and for the larger industrial lathes A Guide to Renovating

the South Bend Lathe Models 10L 13 14 1 2 16 If you have a SouthBend lathe then any of these guides will be extremely helpful in getting your machine back into service      *Service Manual for Operating and Setting Up the Mas A 12, A 20, A 40 Automatic Lathes* ,1970      Service Manual Bullard Company, Bridgeport, Conn,1951\*      **Lathe Operators' Manual, Part II : Pressure Bars: Their Operation and Maintenance** Feihl, O,Hancock, W. V,Western Forest Products Laboratory (Canada),1976      **Model T Ford Factory Service Manual** David Grant Stewart (Sr.),2014

Tos Sn50 Lathe Service Manual: Bestsellers in 2023 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous compelling novels captivating the hearts of readers worldwide. Lets delve into the realm of top-selling books, exploring the fascinating narratives that have charmed audiences this year. The Must-Read : Colleen Hoover's "It Ends with Us" This heartfelt tale of love, loss, and resilience has gripped readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can succeed. Tos Sn50 Lathe Service Manual : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This intriguing historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids absorbing storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic : Delia Owens "Where the Crawdads Sing" This mesmerizing coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens weaves a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These top-selling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a brilliant and suspenseful novel that will keep you speculating until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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