

adjusted by moving the water pump, which has its sprocket eccentrically mounted.

Lubrication is by means of a pump driven directly from the nose of the crankshaft. Oil is drawn from the sump and pumped through a full flow filter before entering the main oil galleries in the block and the crankshaft. Two pressure regulating valves, one in the pump and one in the cylinder head, open when the oil pressure exceeds a certain value. A bypass valve in the oil filter housing ensures a continued supply of oil, albeit unfiltered, should the filter element become clogged.

Valve clearance adjustment is automatic by means of the hydraulic lifters which support the cam followers. Both inlet and exhaust valve springs sit on rotators.

Crankcase ventilation is achieved by two hoses. One connects the lower crankcase to the camshaft carrier and runs between the carrier and the dipstick tube; the other runs from a filter in the camshaft cover to the inlet manifold side of the air cleaner.

Maintenance tasks are mostly straightforward, but operations which involve disturbing or checking the valve timing should not be undertaken unless the necessary equipment is available. Full details will be found in the appropriate Sections.

Apart from minor component differences, the information in respect of automatic transmission and power-assisted steering as installed in petrol-engined vehicles also applies to diesel-engined versions.

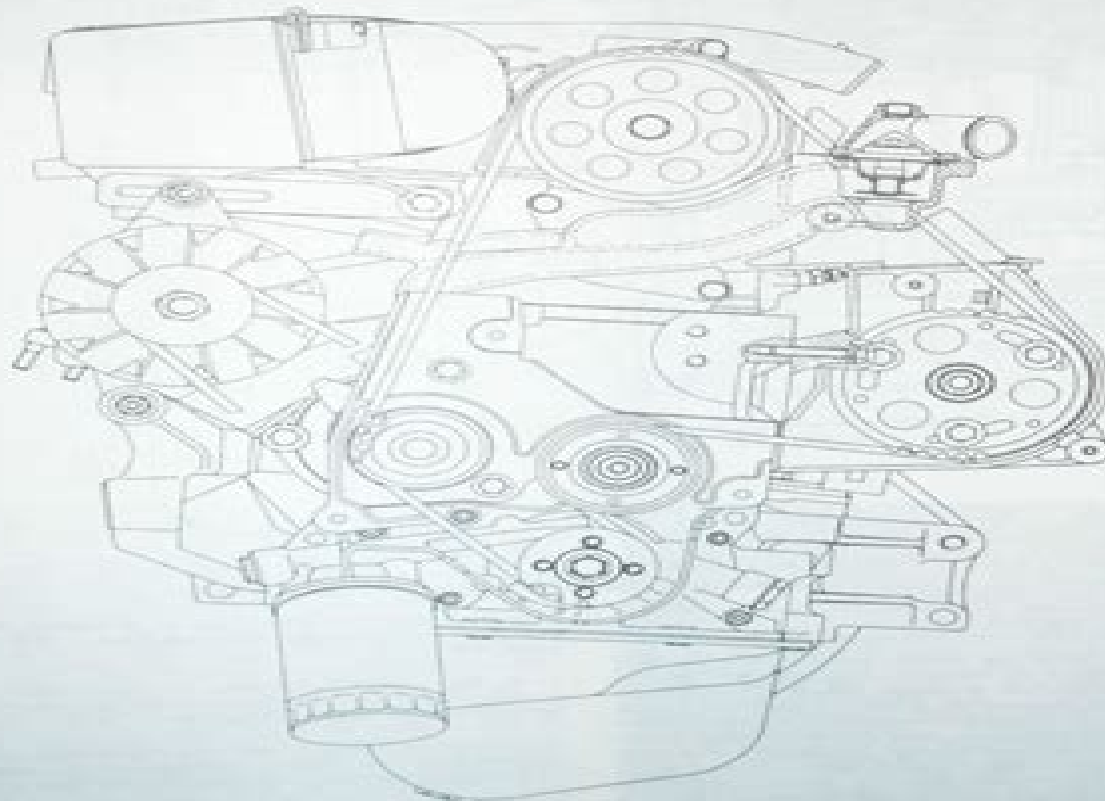


Fig. 1.1 Front part-sectional view of GM Diesel engine (Sec 1)

# Vauxhall Diesel Workshop

**L Cohen**



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**DB**, 1951

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**The British National Bibliography** Arthur James Wells, 1979      **Vauxhall/Opel Astra & Zafira Diesel** Martynn Randall, Andrew K. Legg, 2001      **General Motors World**, 1962      *Autocar & Motor*, 1992      *Municipal Journal, Public Works Engineer and Contractors' Guide*, 1933      **The Oil Engine and Gas Turbine**, 1959

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