



SMAW: The Power of Stick Welding

A manual arc welding process using a coated electrode.

Shielded Metal Arc Welding (SMAW), or **Stick Welding**, relies on a **consumable electrode**—a metal rod coated in **flux**.



How Stick Welding Works: The Process

- 1 Setup**
Connect power supply, electrode holder & ground clamp.
- 2 Initiate Arc**
Touch electrode to workpiece.
Creates a powerful electric arc.
- 3 Melt & Pool**
Intense heat melts electrode & base metal into weld pool.
- 4 Shielding Gas**
Flux coating vaporizes, creating a gas shield against contamination.
- 5 Slag Formation**
Melted flux solidifies over weld bead as protective slag.
- 6 Clean Up**
Chip or brush away the solidified slag after cooling.

SMAW Highlights: Protection & Versatility



Gas Shield

Flux creates a gaseous shield around the arc and weld pool.
Prevents atmospheric contamination!



Slag Layer

Molten flux solidifies into a hard slag covering.
Protects the cooling weld.
Must be chipped off after welding.



Highly Versatile

Works on many metals (steel, iron, etc.).
Effective in various positions (flat, vertical, overhead).
Good for outdoor/drafty sites.

Smaw Welding Guide

M Mark



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