Bearings can be removed by three basic methods: 1) using a puller, 2) using a press, or 3) if necessary, using a hammer and driver. The most common of these in the field is the puller. The correct methods of pulling bearings are shown in Figure 2-2.

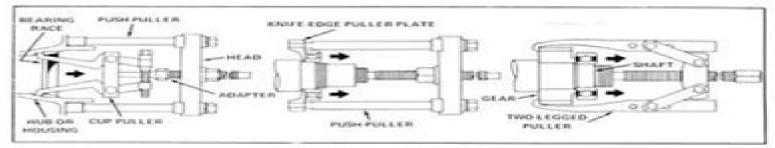


Figure 2-2. Correct Puller Methods

Always press or pull only on the race that is tight. Frees or pull straight and square to prevent cocking of the race. Keep the press table and support blocks clean and square. Never press or pull against bearing shields or separators.

With care, bearings may be removed with improvised methods. A vice, for example, may be used

in place of an arbor press. A drift can take the place of a press ram. A suitable block of wood placed over the end of a tube type driver will allow hammer blows to be struck in dead center. This prevents the bearing from cocking. The correct methods of removing bearings from a shaft using a hammer and driver are shown in Figure 2-3.

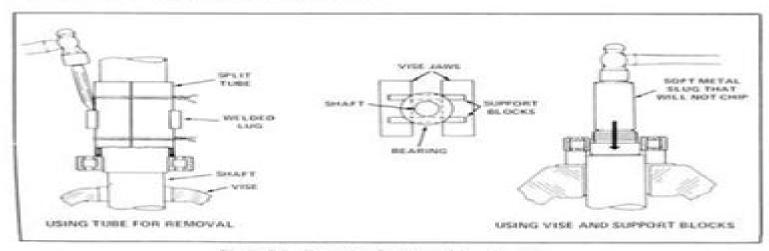


Figure 2.3. Removing Bearings with a Hammer

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