

***** All fields shaded in light blue must be filled in for each conduit to be bent !! *****

Conduit #1	Conduit #2	Conduit #3	Conduit #4	Conduit #5
1.875	2.375	2.375	3.875	2.375
70	73	76	78	80
34	38	41	44	48
20	24.125	28.5	33.625	38.75

What is the outside diameter of the conduit? (i.e. 2 inch is 2.375")

What is the distance to the back of the 90°

What is the height of the stub up?

How many inches in between each conduit?

What is the first radius to center of the conduit?
(at least 8 x diameter of pipe)

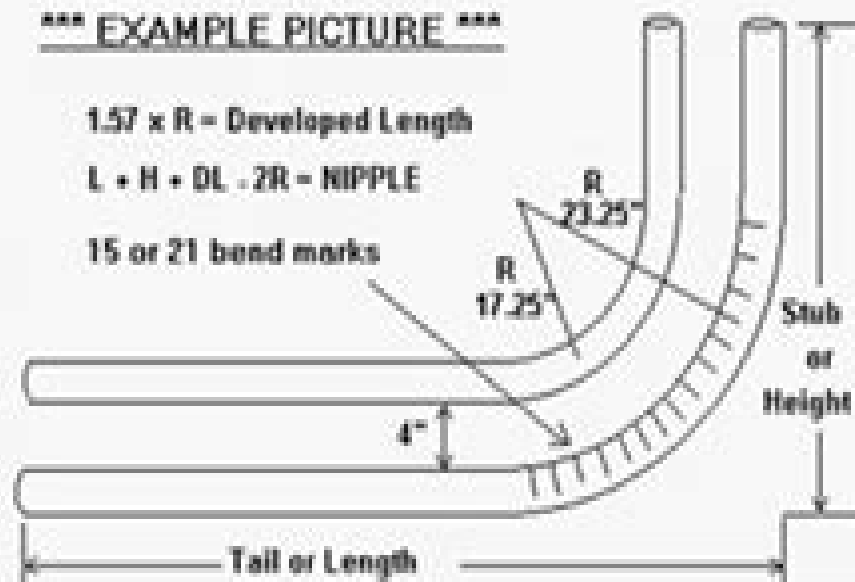
	Outside	Total				Distance	Distance		
	Diameter	Conduit	Radius	15 Marks	21 Marks	to center	to back	Stub up	Developed
Cond.		Length		Spaced	Spaced	mark	of 90	height	Length
#1	1.875	95.4	20	2.09033	1.49524	64.7625	70	34	31.4
#2	2.375	100.626	24.125	2.52508	1.80363	66.6256	73	38	37.87625
#3	2.375	104.745	28.5	2.963	2.13071	68.685	76	41	44.745
#4	3.875	107.541	33.625	3.51942	2.51387	68.8331	78	44	52.79125
#5	2.375	111.338	38.75	4.05583	2.89702	70.4813	80	48	60.8375

*** EXAMPLE PICTURE ***

$1.57 \times R = \text{Developed Length}$

$L + H + DL - 2R = \text{NIPPLE}$

15 or 21 bend marks



Standard Pipe Bending Radius Guide

EW Minium



Standard Pipe Bending Radius Guide:

Standard Pipe Bending Radius Guide Book Review: Unveiling the Power of Words

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