

6. Keep a supply of clean, lint-free cloths for wiping up spills, etc.

Good working practices

Special service tools

Use the recommended special service tools to protect parts from damage. Use the right tool in the right manner—do not improvise.



986A7000

Tightening torques

Follow the tightening torque specifications provided throughout the manual. When tightening nuts, bolts, and screws, tighten the large sizes first, and tighten fasteners starting in the center and moving outward.

Non-reusable parts

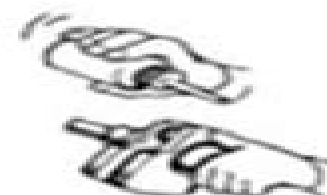
Always use new gaskets, seals, O-rings, cotter pins, circlips, etc., when installing or assembling parts.



986A7000

Disassembly and assembly

1. Use compressed air to remove dust and dirt during disassembly.
2. Apply engine oil to the contact surfaces of moving parts before assembly.



986A7000

3. Install bearings with the manufacture identification mark in the direction indicated in the installation procedure. In addition, be sure to lubricate the bearings liberally.
4. Apply a thin coat of water-resistant grease to the lip and periphery of an oil seal before installation.
5. Check that moving parts operate normally after assembly.

Identification

Applicable models

This manual covers the following models.

Applicable models
F50FED, F50FEHT, F50FET, FT50OET, F60CEHT, F60CET, FT60OET

- ☐ Hydro tilt model (For Europe)
- ☐ Tiller handle model (For Oceania)

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 Yamaha TY350N Owner's Manual and Service ,1984 *Yamaha XV1000MK Owner's Manual* Yamaha Motor Company, 1982 **Yamaha YZ490W Owner's Manual and Service** Yamaha International Corporation, 1988

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