

Specification & model listing pillar drilling machines

Model FG2 (Manual Feed)

Drilling Capacity in Iron	1 1/2"
Drilling Capacity in Steel	1 1/4"
Throat Depth	12 1/2"
Spindle Nose	3 M.T.
Spindle Travel	6 1/2"
12 Spindle Speeds R.P.M.	75, 125, 160, 260, 300, 400, 570, 650, 800, 1330, 1400, 2800
Column Diameter	5 1/2"
Table Size	19 1/2" x 15"
Table Tilt	0-90°
Table Swivels	0-360°
Base Size	16" x 26"
Spindle to Table Max.	32 1/2"
Spindle to Base Max.	52 1/2"
Motor (two speed)	1.9 H.P.
Overall Height	80"
Net Weight	785 lbs

Model FG2/A (Power Feed)

As specification for FG2 above, but with:-
3 Rates of Power Feed: .004", .006", .010" per rev.

Model FG2/AT (Power Feed and Tapping)

As Model FG2/A but fitted with automatic reversing device for tapping.

Specification & model listing articulated arm radial drills

Model FGR Power Feed — Power Elevation to Head — Pneumatic Locking

Max. Radius Column to Centre Spindle	27 1/2"
Min. Radius Column to Centre Spindle	11"
Drilling Capacity	1 1/2" Iron, 1 1/4" Steel
Feed to each Speed (per rev.)004", .006", .010"
Spindle M.T.	No. 3
Spindle Speeds (12)	75 to 2,800 R.P.M.
Size of Table	34 1/2" x 23"
No. of 9/16" T-slots	4
Spindle Travel	6 1/2"
Column Power Elevation	15"
Dist. Spindle to Table (Max)	24"
Dist. Spindle to Base (Max)	40 1/2"
Net Weight (Approx.)	1,450 lbs.

Model FGR/T

As Model FGR, but with Automatic Reversing Device for Tapping.

Standard Equipment

Pneumatic Locking to Radial and Elevating Movements, Power Elevation of Head, Full Coolant Installation, Low Volt Lighting, 24 Volt Wiring Circuit with T.O.N.V.R. Protection.

Optional Equipment (Radial Drill only).

T-slotted Base Plate for fitting at rear of machine.

Standard Equipment (Pillar and Radial Drills)

Foot operated combined On/Off and reversing switch, Low Volt Lighting Equipment, Tilting Angle Plate Table, 24 Volt Wiring Circuit and T.O.N.V.R. Protection.

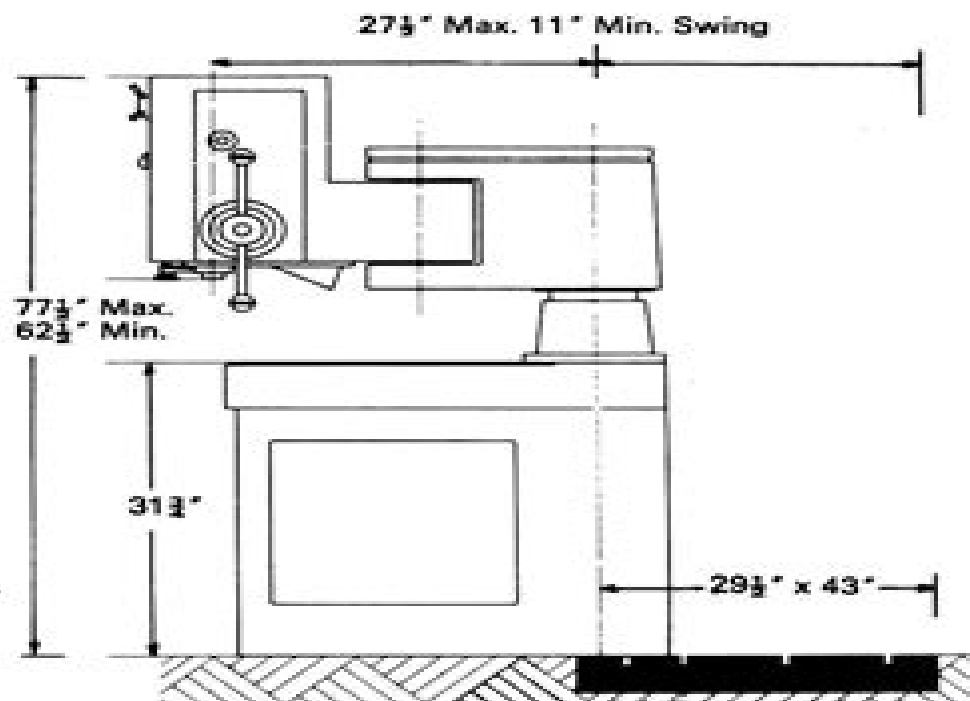
Optional Equipment

Coolant pump and fittings, 1/2" chuck and 3 M.T. shank.

Universal Milling Table for compound and Milling operations table 18" x 6". Cross feed 5 1/2". Longitudinal feed 11 1/2".



Universal Milling Table



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D Siedentop



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