

STATISTICAL QUALITY CONTROL (SQC)

SQC has been defined as:

- The monitoring of quality by application of statistical methods in all stages of production.

The word "Quality" in SQC refers to characteristics of a product from both a qualitative and quantitative point of view. It refers to the quality of the process as well as the product itself.

The word "Control" implies a procedure by which decisions may be made regarding whether production is proceeding according to plan and meeting established standards.

The word "Statistics" is a collection of data or numbers, and with the use of mathematics, can analyze and interpret these data for the purpose of making meaningful decisions.

Statistics is fundamentally logic and common sense.

Statistical Quality Control

- Basic Statistical Concepts
- Quality Control Charts
- Acceptance Inspection of Variables
- Pharmaceutical Applications

Basic Statistical Concepts

- Statistics is a field of study concerned with:
 1. The collection, organization and summarization of data.
 2. The drawing of references about a body of data when only a part of the data is observed.

- 1. Statistical methods involves long periods of time.
- 2. Methods are so complicated that they cannot be understood or performed by ordinary production operator and inspection employees. In-process monitoring by the production operator is conducted during a production run with minimum supervision.
- 3. Techniques are useful only when one is aware that a problem needs correction. The use of SQC is stated in the standard operating procedures (SOP) as a mandatory routine techniques as a visual tool that the process is in control.
- 4. The effective use of the techniques of SQC is applicable only to one department.

Quality Control Charts

- There are two (2) basic Quality Control Charts which are based on the measurability of the quality characteristics.

Statistical Quality Control Report

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Statistical Quality Control Report:

Science SQC, New Quality Control Principle Kakuro Amasaka, 2012-12-06 As is represented by the world's top level Japanese automotive manufacturers Japanese manufacturers have been climbing to winning positions in global businesses The driving force of their success includes responsiveness to diversifying market needs and elevating quality requirements clarification of development concepts that facilitate new technology application of technology to product planning and design advanced production control systems that elaborately utilize state of the art manufacturing technologies and flexible efficient production Many Japanese manufacturers succeeded in fulfilling these factors mainly because they utilize Japanese style Lean Production Systems or the so called Toyota Production System TPS and Japanese style scientific quality management approaches such as Statistical Quality Control SQC and Total Quality Management TQM in order to improve their corporate management technology As severe competition among manufacturers intensify both in Japan and overseas action against quality problems that remarkably diminish customer satisfaction and customer first quality management is becoming important Scientific quality control methods that aim to optimize production processes for building in quality were undermined by the past expansion of quantity oriented manufacturing through automation with massive and heavy equipment

Statistical Quality Control Mr. Rohit Manglik, 2024-07-25 EduGorilla Publication is a trusted name in the education sector committed to empowering learners with high quality study materials and resources Specializing in competitive exams and academic support EduGorilla provides comprehensive and well structured content tailored to meet the needs of students across various streams and levels

Statistical Quality Control for the Six Sigma Green Belt Bhisham C. Gupta, H. Fred Walker, 2007-06-30 This book is a desk reference and instructional aid for those individuals currently involved with or preparing for involvement with Six Sigma project teams As Six Sigma team members Green Belts help select collect data for and assist with the interpretation of a variety of statistical or quantitative tools within the context of the Six Sigma methodology The second in a four book series geared specifically for these Green Belt activities this book provides a thorough discussion of statistical quality control SQC tools These tools are introduced and discussed from the perspective of application rather than theoretical development From this perspective readers are taught to consider the SQC tools as statistical alarm bells that send signals when there are one or more problems with a particular process Guidance is also given on the use of Minitab and JMP in doing these various SQC applications In addition examples and sample problems from all industries appear throughout the book to aid a Green Belt's comprehension of the material

Statistical Quality Control for the Food Industry Merton R. Hubbard, 2012-12-06 Specifically targeted at the food industry this state of the art text reference combines all the principal methods of statistical quality and process control into a single up to date volume In an easily understood and highly readable style the author clearly explains underlying concepts and uses real world examples to illustrate statistical techniques This Third Edition maintains the strengths of the first and second editions while adding new

information on Total Quality Management Computer Integrated Management ISO 9001 2002 and The Malcolm Baldrige Quality Award There are updates on FDA Regulations and Net Weight control limits as well as additional HACCP applications A new chapter has been added to explain concepts and implementation of the six sigma quality control system

Bibliography of Scientific and Industrial Reports ,1946 *Report of the Job Evaluation and Pay Review Task Force to the United States Civil Service Commission* United States Civil Service Commission. Job Evaluation and Pay Review Task Force,1972 **Statistical Quality Control and Acceptance Sampling** United States. Army. Ordnance Corps,1952

Industrial Project in Statistical Quality Control Edward A. Reynolds,Mrs. Baillie Reynolds,1948 **Frontiers in Statistical Quality Control 8** Hans-Joachim Lenz,Peter-Theodor Wilrich,2006-08-08 In Canada acceptance sampling has been used in legal metrology applications for nearly four decades One of its principal uses has been in the quality control of utility meters that measure electricity or natural gas supplied to consumers By law such meters must be inspected for conformance to specification requirements prior to use and be periodically inspected while in use With few exceptions due to the numerous utility companies in the country and their varied practices the meters exist in the form of isolated lots for inspection purposes The proportion of nonconforming meters in a lot has traditionally defined lot quality for utility meter sampling inspection purposes Another principal application of acceptance sampling has been in the quality control of the net contents of packaged products sold in the marketplace Such products include those sold on the basis of such measures as weight volume length and area In this particular application products are also usually inspected on an isolated lot basis for regulatory purposes However lot quality is usually measured on the basis of two criteria for such products the proportion of nonconforming packages in the lot and the lot mean quantity This section reviews Canadian quality control practices in these two areas of application highlighting some of the deficiencies and issues Three class sampling plans are proposed as a possible solution to some of these deficiencies and issues **NBS Special Publication** ,1979 Veterans' Benefits : VA Acts to Improve Quality Control System United States. General Accounting Office,1990 *Highway Research and Development Studies Using Federal-aid Research and Planning Funds* United States. Bureau of Public Roads. Office of Research and Development,1968 **Selected Water Resources Abstracts** ,1989 **Suggested Research Problems, Business, Economics** Lyle C. Bryant,1950 Recommendations and Reports of the Administrative Conference of the United States Administrative Conference of the United States,1974 **United States Government Publications Monthly Catalog** ,1945 **Domestic Commerce Series** ,1950 United States Overseas Air Cargo Services N. W. Kendall,1949

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