

**INSTRUCTIONS FOR USE
OF
.22 CALIBER-SEMI-AUTOMATIC RIFLE
AS Automatic Loading -
Repeater - Single Shot**



Showing Action Held Open By Locking Bolt

TO LOAD MAGAZINE

At forward end of tubular magazine under barrel, unlock magazine follower tube and withdraw until loading port in magazine tube is exposed. Insert bullet FORWARD, 15 .22 Long Rifle Cartridges, either regular or high speed with lubricated bullets. (It is important for the successful operation of the automatic loading feature that only .22 Long Rifle Cartridges with lubricated bullets be used). **NEVER USE DRY BULLETS.** Close magazine by locking magazine follower tube securely in magazine tube.

TO OPERATE AS AUTOMATIC LOADING RIFLE

Pull out to right and draw back the Locking Bolt to rear position, then let it snap forward to close position. This will load a cartridge from magazine to chamber and rifle is ready to fire. At each pull of trigger the rifle will fire and automatically reload until all cartridges in magazine have been used.

Trigger mechanism is so designed that only one shot can be fired at each pull of trigger. A convenient independent safety is provided to lock firing mechanism at any time.

TO USE AS HAND-OPERATED REPEATER

Load magazine as described above. .22 short, .22 long or .22 long rifle lubricated cartridges may be used. Draw back Locking bolt and let it snap forward. Now press in Locking Bolt to the left which locks breech bolt to receiver. After firing draw out Locking Bolt to right and backward which ejects empty cartridge case. Let Locking Bolt snap forward and press to left to lock. Rifle is then ready to fire again.

(OVER)

TO USE AS A SINGLE SHOT RIFLE

Do not load cartridges in magazine. Draw back the Locking Bolt to rear position and press in Locking Bolt to left-locking action open as illustrated above. Drop cartridge in chamber of barrel. .22 short .22 long, or .22 long rifle lubricated cartridges may be used. Draw Locking Bolt to right to unlock action and allow it to spring forward to closed position. Now lock action by pressing Locking Bolt to left. Rifle is then ready to fire as single shot.



TO DISMOUNT ACTION FOR CLEANING

Move action to closed position. Unscrew Recoil Plug at rear of receiver. Draw out Recoil Plug, Hammer and Firing Pin. Now remove Locking Bolt (which was held in position by Firing Pin), hold back trigger and Slide Breech Bolt out of the rear of receiver. To assemble, reverse operations.

Action should be dismounted as described above after every 1000 shots and cleaned with gasoline, kerosene or a cleaning liquid that will remove all bullet grease and powder residue. Then oil lightly with thin lubricating oil.

TO CLEAN BARREL

Clean from rear when action is removed - First wipe out residue with clean patch of cloth on cleaning rod. With a clean patch of cloth on cleaning rod that is well moistened with a Solvent that will remove lead deposit, saturate bore thoroughly and let stand at least two hours. Then wipe clean and cover bore with light oil if in daily use, or heavy gun grease if shipping or storing.

SIGHTS

In addition to the standard sights with which this rifle is fitted, the receiver is tapped on left side for attaching a **WEAVER** telescope sight. Write for circular giving prices and descriptions of telescope sights which you can easily attach to your rifle.

Stevens Model 300 Owners Manual

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