

**INSTRUCTIONS FOR USE
OF
.22 CALIBER-SEMI-AUTOMATIC RIFLE
AS Automatic Loading -
Repeater - Single Shot**



Showing Action Held Open By Locking Bolt

TO LOAD MAGAZINE

At forward end of tubular magazine under barrel, unlock magazine follower tube and withdraw until loading port in magazine tube is exposed. Insert bullet FORWARD, 15 .22 Long Rifle Cartridges, either regular or high speed with lubricated bullets. (It is important for the successful operation of the automatic loading feature that only .22 Long Rifle Cartridges with lubricated bullets be used). **NEVER USE DRY BULLETS.** Close magazine by locking magazine follower tube securely in magazine tube.

TO OPERATE AS AUTOMATIC LOADING RIFLE

Pull out to right and draw back the Locking Bolt to rear position, then let it snap forward to close position. This will load a cartridge from magazine to chamber and rifle is ready to fire. At each pull of trigger the rifle will fire and automatically reload until all cartridges in magazine have been used.

Trigger mechanism is so designed that only one shot can be fired at each pull of trigger. A convenient independent safety is provided to lock firing mechanism at any time.

TO USE AS HAND-OPERATED REPEATER

Load magazine as described above. .22 short, .22 long or .22 long rifle lubricated cartridges may be used. Draw back Locking bolt and let it snap forward. Now press in Locking Bolt to the left which locks breech bolt to receiver. After firing draw out Locking Bolt to right and backward which ejects empty cartridge case. Let Locking Bolt snap forward and press to left to lock. Rifle is then ready to fire again.

(OVER)

TO USE AS A SINGLE SHOT RIFLE

Do not load cartridges in magazine. Draw back the Locking Bolt to rear position and press in Locking Bolt to left-locking action open as illustrated above. Drop cartridge in chamber of barrel. .22 short .22 long, or .22 long rifle lubricated cartridges may be used. Draw Locking Bolt to right to unlock action and allow it to spring forward to closed position. Now lock action by pressing Locking Bolt to left. Rifle is then ready to fire as single shot.



TO DISMOUNT ACTION FOR CLEANING

Move action to closed position. Unscrew Recoil Plug at rear of receiver. Draw out Recoil Plug, Hammer and Firing Pin. Now remove Locking Bolt (which was held in position by Firing Pin), hold back trigger and Slide Breech Bolt out of the rear of receiver. To assemble, reverse operations.

Action should be dismounted as described above after every 1000 shots and cleaned with gasoline, kerosene or a cleaning liquid that will remove all bullet grease and powder residue. Then oil lightly with thin lubricating oil.

TO CLEAN BARREL

Clean from rear when action is removed - First wipe out residue with clean patch of cloth on cleaning rod. With a clean patch of cloth on cleaning rod that is well moistened with a Solvent that will remove lead deposit, saturate bore thoroughly and let stand at least two hours. Then wipe clean and cover bore with light oil if in daily use, or heavy gun grease if shipping or storing.

SIGHTS

In addition to the standard sights with which this rifle is fitted, the receiver is tapped on left side for attaching a **WEAVER** telescope sight. Write for circular giving prices and descriptions of telescope sights which you can easily attach to your rifle.

Stevens Model 87 Manual

William Swan Sonnenschein



Stevens Model 87 Manual:

The Book of Rifles Walter Harold Black Smith,1960 **The N.R.A. Book of Small Arms: Rifles** Walter Harold Black Smith,1946 Monthly Catalogue, United States Public Documents ,1987 Medical Times ,1903 **The American Catalogue** ,1891 **American Annals of the Deaf** ,1925 Beginning with Sept 1955 issue includes lists of doctors dissertations and masters theses on the education of the deaf *New York Journal of Homœopathy* ,1894 **Report of the Public Schools of the State of Missouri** Missouri. Department of Education,1911 Optoelectronic Devices Joachim Piprek,2006-01-26 Optoelectronic devices transform electrical signals into optical signals and vice versa by utilizing the interaction of electrons and light Advanced software tools for the design and analysis of such devices have been developed in recent years However the large variety of materials devices physical mechanisms and modeling approaches often makes it difficult to select appropriate theoretical models or software packages This book presents a review of devices and advanced simulation approaches written by leading researchers and software developers It is intended for scientists and device engineers in optoelectronics who are interested in using advanced software tools Each chapter includes the theoretical background as well as practical simulation results that help the reader to better understand internal device physics Real world devices such as edge emitting or surface emitting laser diodes light emitting diodes solar cells photodetectors and integrated optoelectronic circuits are investigated The software packages described in the book are available to the public on a commercial or noncommercial basis so that the interested reader is quickly able to perform similar simulations **The Publishers' Trade List Annual** ,1883 **A Reader's Guide to Contemporary Literature** William Swan Sonnenschein,1896 *Managing Child Nutrition Programs* Josephine Martin,Martha Conklin,1999 Health Sciences Nutrition Scientific and Technical Aerospace Reports ,1988 Lists citations with abstracts for aerospace related reports obtained from world wide sources and announces documents that have recently been entered into the NASA Scientific and Technical Information Database **Rifles** Walter Harold Black Smith,1948 *Monthly Catalog of United States Government Publications* ,1993 **The Medical Times and Register** ,1888 The Army Lawyer ,2007 **Bulletin of the City Library** ,1893 *Public Library Bulletin - Denver Public Library* Denver Public Library,1890 *NPDES Storm Water Sampling Guidance Document* ,1992

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