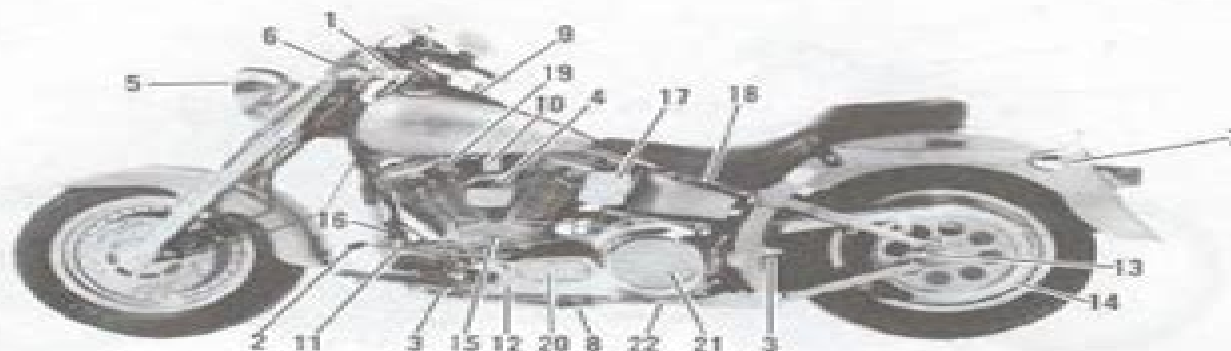
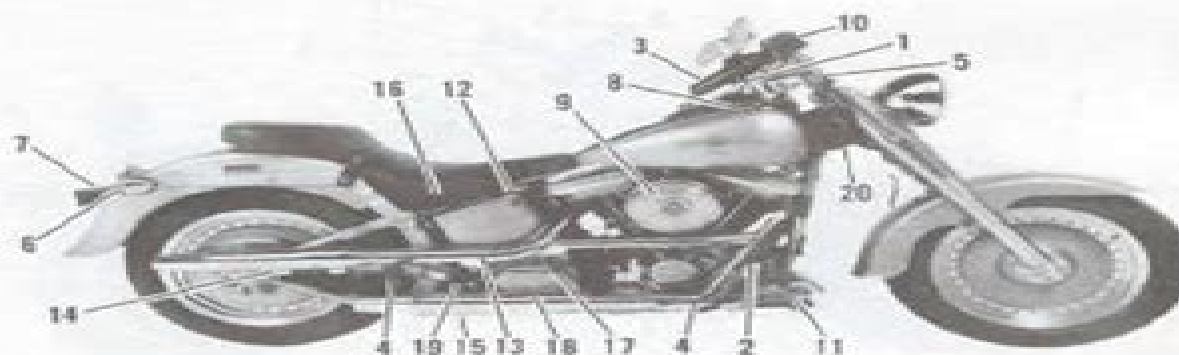




- | | | |
|-------------------------------------|---------------------------------|------------------------------------|
| 1. Clutch handlebar | 9. Jiffy stand | 16. Voltage regulator |
| 2. Gear shifter | 9. Ignition/light switch | 17. Ignition coil |
| 3. Footrest(s) | 10. Carburetor enricher knob | 18. Ignition module |
| 4. Horn | 11. Engine oil filter | 19. Fuel supply valve |
| 5. Headlamp | 12. Primary chain cover | 20. Primary chain inspection cover |
| 6. Front turn signal & running lamp | 13. Rear axle adjuster | 21. Clutch inspection cover |
| 7. Rear turn signal lamp | 14. Rear sprocket and drive | 22. Primary drain plug |
| | 15. Timing inspection hole plug | |

FIGURE 1-7. 1991 FLSTF - Left Side View



- | | | |
|-------------------------------------|---|-----------------------------|
| 1. Front brake handlebar | 8. Fuel Filler cap | 14. Rear axle Adjuster |
| 2. Rear brake pedal | 9. Carburetor/air cleaner | 15. Shock absorber(s) |
| 3. Throttle control grip | 10. Front brake master cylinder & reservoir | 16. Battery (under seat) |
| 4. Footrest(s) | 11. Rear brake master cylinder & reservoir | 17. Transmission fill plug |
| 5. Front turn signal & running lamp | 12. Engine Oil fill plug & dipstick | 18. Transmission drain plug |
| 6. Rear turn signal lamp | 13. Electric starter motor | 19. Engine Oil tank drain |
| 7. Tail/stop lamp | | 20. Fork lock brackets |

FIGURE 1-8. 1991 FLSTF - Right Side View

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A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the Causey Enterprises, LLC text.

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deserve much credit for the success of Harley Davidson They gave the Gang of 13 a platform from which to launch These new guys were brighter than bright They put a management team together that knew no bounds in success I am sure that Marketing 101 in every business school teaches and will continue to teach their brilliant story Harley Davidson became the epitome of American manufacturing and marketing the darling of capitalism at its finest Think about it How could a rusty old manufacturer whose time had drifted by reach such pinnacles of success Well H D had a little help along the way with two main sociological factors 1 The post World War II baby boom the aging bulge in American demographics looking for adventure and whatever safely came their way 2 A generation that worked hard raised families and then looked back at what they had missed in their youth Harley Davidson embodied the freedom and adventure they lacked Harley Davidson was granted two decades in which to plan a lasting and viable future It sought to be the motorcycle of mainstream America The world would follow This venerable company almost pulled it off The Motor Company updated technology both in their manufacturing venue and in the product itself H D balanced on a near impossible fulcrum maintaining tradition on one side and complying with environmental dictates on the other The Evolution s successor the air cooled Twin Cam introduced in 1999 with great success H D continued to grow and prosper I have always viewed the Twin Cam as a transitional model embracing the past but leading into a future of overhead cams and water jackets The new H D V Rod s technological marvels are a wonderful attempt but as much as the Factory hoped mainstream Harley riders did not take the bait en masse After all they had their psychological needs These attempts did not prevent dark clouds from appearing on the horizon 1 Inexorably the post World War II baby boom s bulge has grown older losing interest in reclaiming youth with interests shifting elsewhere Who is to take over this downsizing market Who will be left to support the Motor Company in the style it has become accustomed 2 In my humble opinion the masters of marketing did not fill the coming void of consumers I think H D is good at pretty much everything except lowering prices for the incoming generations Nor have they developed affordable and desirable product lines for the youth Certainly the Factory began to enjoy economies of scale in manufacturing I for one do not think they have used their profits wisely for continued prosperity Will I continue to ride a Harley at age 62 Sure I will but I was riding them before they became cool I am not a dentist looking for a safe walk on the wild side or a movie star acquiring the in bauble of the day The Evolution motorcycle saved the Hog s bacon but a new savior is now required

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