Steam Tracing

Table 3.8 Process Temperature Maintenance (°C) HTC Tracers Ambient Temperature: -18°C, Wind: 11 m/s, insulation: Calcium Silicate

Normanul Pipe Size (min	Norskud Insulation Thickness rees	Steam Pressure in MPs Absolute												
		791 kPa 1010°C			The state of the s	136 APM 188	PC .		1480 kPs 198°C			1825 kPa 208°C		
		One Tracer	Bracers	Water Water	Orec Tenner	Name Transports	Three Tracers	One Tracer	Thorn Transports	Three Trecore	One Tracer	There Transports	Tracer	
40	25	153			166			177			196			
	40	7.5%		100	1.69			71890		230	1790			
	50	157			10%		14111	182			191		-	
50	25	549	156		162	100	-	173	383		182	791	-	
	40	153	158	-	166	1072	100	177	2004	-	186	334	-	
	540	155	160		168	104		179	785	-	184	197		
80	25	9.4(2)	152		1.55	265		116/5	376	-	1074	190		
	40	148	156		767	169	-	1071	180	-	180	191	-	
	540	150	157		163	-01		124	262		183	794	-	
100	25	136	140	153	1-635	160	166	158	170	107	166	129	1.006	
	40	143	152	156	135	165	120	1166	176	1.81	124	1885	100	
	50	3.66	154	158	156	167	1071	124	328	1983	10790	1.85	192	
190	25	124	1.42	148	135	155	760	144	965	101	152	173	180	
	40	9.344	140	152	145	767	966	155	472	10%	163	584	1.86	
	540	136	151	154	109	163	168	160	127.6	129	168	183	188	
200	40	125	3.43	1.48	136	756	161	345	265	122	153	574	1985	
	50.	130	1.46	151	343	158	164	151	969	10%	150	1078	1.84	
	80	139	151	155	757	244	163	767	175	109	1629	135.6	1.89	
150	446	25.3	135	143	124	1947	155	132	756	768	139	965	1074	
	50	1/210	139	1.46	130	151	158	139	261	169	3.66	169	1078	
	80	130	146	151	142	100	164	157	343	12%	1079	1078	3.65	
300	40	546	124	134	7.00	134	145	714	3.63	755	120	154	9.630	
	50	1105	129	138	95.4	140	150	122	3.49	1600	128	257	968	
	80	118	138	145	128	150	1.58	137	260	168	244	165	1077	
359	40	8.7	11.5	126	595	125	137	102	3.54	147	197	1.40	3.54	
	50	965	101	131	140	130	143	720	160	163	226	3.48	740	
	80	109	132	140	919	143	153	127	153	163	134	161	107.9	
100	40.	7.3	140	77.6	60	11125	126	8/5	3779	734	30	125	142	
	540	85	149	122	8.0	213	133	9.4	127	541	99	134	140	
	8.00	945	122	133	105	133	244	112	142	154	118	149	142	
450	40	4.0	940	71.2	76	107	122	80	775	131	8.55	525	137	
	50	296	106	717.5	835	1915	129	89	702	1.38	794	129	19-90%	
	80	90	109	130	701	130	142	11.000	10.00	1001	113	146	159	
500	40	64	96	100	71	100	1779	76	1100	127	80	176	134	
	500	72	192	7716	279	101	126	19.5	778	234	872	1.25	242	
	849	8.9	726	128	90	927	139	7104	1935	248	109	142	156	
600	4.0	548	3.0	100	63	766	11.2	458	902	1/20	72	108	126	
	840	45	96	711.0	72	7.04	120	77	777	1/28	9.0	1107	135	
	80	8.2	111	124	540	121	134	96	329	5.63	101	135	155	
750	40	49	279	96	5-4	86	10.3	58	92	111	68	97	10	
	90	56	67	100	62	74	202	67	101	110	70	107	126	
	80	33	103	117	640	11.2	127	66	3.20	136	70	124	183	



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